



ORIGINAL ARTICLE

Effects of inert gas CO₂/N₂ injection on coal low-temperature oxidation characteristic: Experiments and simulations



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Abstract To deeply understand the mechanism of inert gases in inhibiting coal spontaneous combustion, the effects of dry air, CO₂, and N₂ on coal spontaneous combustion were analyzed experimentally. To this end, bituminous coal prepared from Dongrong No. 2 Coal Mine was considered the research object. Based on the adsorption configuration of the oxygen-containing coal, the displacement behavior of O₂ by CO₂/N₂ was studied using the grand canonical Monte-Carlo (GCMC) and molecular dynamics (MD) methods. The obtained results show that the injection of CO₂ and N₂ reduces the ability of spontaneous combustion of coal. It is found that among the studied gases, CO₂ has a stronger inhibition effect on coal spontaneous combustion, which increases the temperature of CO occurrence by 5°C, decreases the concentration of CO by 29.91%, and inhibits low-temperature oxidation of coal. From the microscopic point of view, CO₂/N₂ gases can effectively displace O₂ by diffusion and occupying adsorption sites. It is found that after the injection of CO₂, the concentration of O₂ molecules increases significantly in the vacuum layer. Compared with N₂, injection of CO₂ increases the diffusion activation of O₂ by 5.89%. This indicates that the injection of an inert gas significantly reduces the oxygen absorption capacity of coal, thereby decreasing the coal-oxygen combination reaction and preventing the spontaneous combustion of coal. The performed analyses demonstrate that CO₂ outperforms N₂ in restraining the spontaneous combustion of coal.

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1. Introduction

Coal mine fire is one of the main disasters that threaten the safety of coal extraction (Shi et al., 2022; Perera et al., 2011; Adamus et al., 2011). This hard-to-control disaster seriously threatens the safety of underground personnel, equipment, and engineering facilities, easily spoils coal resources, leads to environmental problems, affects coal production, and causes economic losses. Moreover, the coal fire may cause disorders in the ventilation system, reverse the normal airflow, and even ignite the explosion of gas and coal dust (Nakamura, 1995; Xia et al., 2019; Lin et al., 2016). In this regard, N₂ and CO₂ inert gas fire prevention and extinguishing technology have been proposed to effectively inhibit spontaneous combustion of the coal seam in goaf.

In terms of fire prevention methods using an inert gas, numerous experimental investigations have been carried out (Meng et al., 2018; Wang et al., 2010; Shao et al., 2014; Zhou et al., 2022). Wang (Liu, 2016) analyzed the performance of CO₂ and N₂ gases in inhibiting spontaneous combustion of coal and the variations of spontaneous combustion parameters such as CO production rate and oxygen consumption rate in coal samples. Shao (Zhang et al., 2009) studied the effect of CO₂ and N₂ gases in inhibiting coal spontaneous combustion. The obtained results for apparent activation energy showed that CO₂ outperforms N₂ in inhibiting coal spontaneous combustion. Zhou (You, 2016) studied the mechanism and inhibitory effect of N₂ and CO₂ gases on the CSC and found that the inhibition rate of CO₂ is higher than that of N₂.

Generally, most investigations in this area are focused on analyzing the influence of inert gas on coal spontaneous combustion through experiments. It should be indicated that coal is composed of inorganic and organic substances, and has complex internal surface structure characteristics. Accordingly, it is necessary to study the gas injection displacement mechanism at the molecular scale (Cui, 2005; Gao et al., 2020; Xiang, 2014; Wang et al., 2017). In this regard, molecular simulation has been widely used to study the gas adsorption by coal, providing theoretical support for goaf fire prevention technologies (Li et al., 2019; Liu et al., 2016; Zhang et al., 2014; Chen, 2016). Wu (Wu et al., 2019) used the grand canonical ensemble Monte-Carlo method to analyze the ability and competitive difference of coal to adsorb CO₂, O₂, and N₂ gases according to the actual situation of fire prevention and storage of the power plant flue gas injected into goaf. Lou et al. (Lou and Jia, 2020) established a macromolecule-scale model to simulate the surface adsorption of different gases, including O₂, CO₂, and N₂ by the coal surface. Then the effect of the gas competition difference of mixed gas molecules on the surface adsorption was analyzed. Tan et al. (Tan et al., 2022) applied GCMC and DFT methods and systematically studied the physical adsorption characteristics of O₂ in low-rank coal.

The performed literature survey reveals that most investigations are focused on the inhibition of coal spontaneous combustion by inert gas and reducing the coal-oxygen reaction rate. It is worth noting that the injection of inert gases such as CO₂ and N₂ affects the adsorption of oxygen in the coal-oxygen reaction. However, this mechanism has not yet been elucidated. In the present study, it is intended to perform thermal analysis experiments to study the influence of dry air, CO₂, and N₂ on the spontaneous combustion of bituminous coal. Taking wisier bituminous coal as an example, the interaction between CO₂ and N₂ gases injected into the coal is studied using molecular simulation, and the adsorption mechanism and behavior of coal for inert gas are explored to provide theoretical support for goaf fire prevention technologies.

2. Methods

2.1. Experimental method

2.1.1. Preparation and treatment of coal samples

The bituminous coal prepared from Dongrong No. 2 coal mine in Shuangyashan, Heilongjiang Province, China is used

as the research object. Table 1 shows the main properties of coal samples. The particle size of the coal sample is 100 ~ 250 mesh. The coal samples were divided into 3 parts. Then samples were placed in CO₂, N₂, and dry air incubators to absorb gas at 30 °C for 24 h. After the adsorption process, the coal samples were placed in the sample tank to perform the thermal analysis tests in a vacuum.

2.1.2. Adiabatic oxidation and index gas test

According to the prediction model of adiabatic oxidation experiments, an oxidation experimental device was developed to collect the CO gas produced during coal oxidation. Fig. 1 schematically shows the main parts of the test setup.

During the experiment, the treated coal sample is placed in the sample tank, and a thermocouple is installed at the tank center to monitor the temperature during the low-temperature oxidation of coal. Under the action of the air pump, the gas concentration of the test coal sample in the low-temperature oxidation process is detected in real-time using a chromatograph. Then gas samples were extracted every 5 °C to perform further analyses. The temperature of the adiabatic oxidation bottle and the adiabatic furnace is detected using a temperature detector, and the temperature of the two parts was kept constant (error less than 0.2 °C) using a controller.

2.2. Simulation method

2.2.1. Construction of the coal structure model

Coal rock is a complex, strained, heterogeneous, cross-linked macromolecular solid, which has an amorphous macromolecular structure (Xia, 2020). Based on physical and chemical analyses, different molecular models have been proposed for bituminous coal. In this regard, the Wisier model (Wiser et al., 1967) is a widely adopted model for bituminous coal. In the present study, this model is used to study the coal samples. Table 2 shows the structural parameters of the Wisier model.

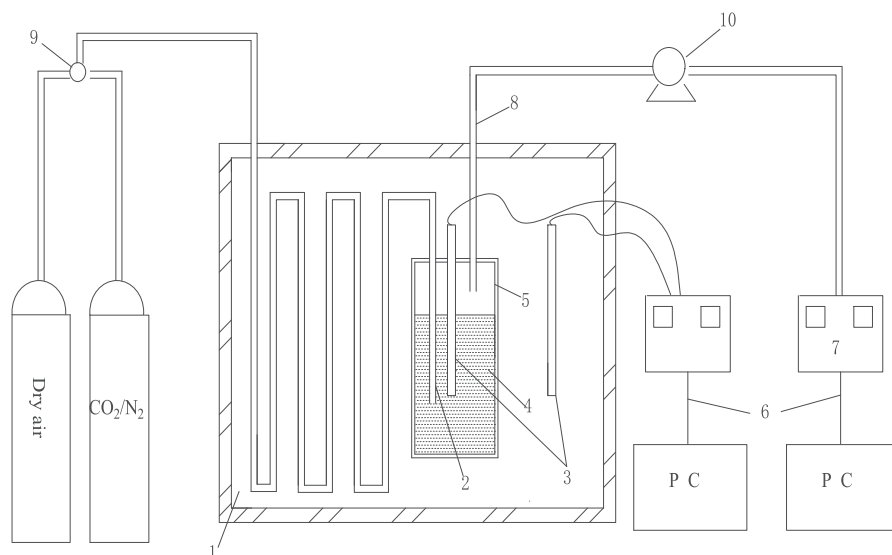
2.2.2. Model optimization

In the Wisier bituminous coal macromolecular model, CO₂, O₂, and N₂ are optimized to obtain the initial configuration with the lowest energy. Considering the energy change in the system, the new configuration is formed using the Metropolis operation rule. In the three-dimensional direction restricted by periodic boundary conditions, the unit cell is a cube with an edge length of 21.9 Å.

The COMPASSII force field was used to geometrically optimize the three-dimensional structure, and a global energy minimization configuration was obtained by Annealing. The setting of MD parameters is presented in Table 3. The final model is shown in Fig. 2. Then the cell was expanded and a 50 Å vacuum layer was added. The model construction process

Table 1 Main parameters of coal samples.

Sample	Moisture	Ash	Volatile	Sulfur
Total	(%)	(%)	(%)	(%)
DR	3.15	19.585	25.68	0.68



1. Temperature-programmed chamber, 2. Adiabatic pot, 3. Temperature probe, 4. Air inlet, 5. Coal sample, 6. Data collection, 7. Air outlet, 8. Flowmeter, 9. Switch, 10. Air extraction pump.

Fig. 1 Schematic diagram of the self-heating experimental device.

Table 2 Structural parameters of the Wisser model.

Molecular formula	Molecular weight	Element content				
		C	H	O	N	S
C ₁₉₂ H ₁₆₅ O ₂₀ N ₅ S ₈	3115	73.96	10.27	5.30	2.25	8.22

is shown in Fig. 1. The coal density is set to 1.21 g/cm³ (the actual bituminous coal density is generally in the range of 1.2–1.4 g/cm³ (Meng, 2020).

2.3. Determination of initial configuration of the displacement

To determine the initial configuration of the displacement, it is necessary to calculate the adsorption characteristic parameters of the cell model. In the Sorption module, the Adsorption Isotherm was used as the task item while the range of the fugacity and temperature were set to 10–1000 kPa and 293–333 K, respectively. The number of steps from simulation loading to equilibrium state is 1×10^8 , and the total number of steps is

2×10^8 . The metropolis and the charge balance (QEq) methods were used to calculate the configuration and charge, respectively. The applied methods to calculate the force field, van der Waals force, hydrogen bond force, and Coulomb forces were consistent with those in the structural optimization of the above model. Meanwhile, the sorption module was applied to calculate the adsorption amount through fugacity and converts fugacity and pressure based on the P-R equation of state (Long et al., 2021). Through simulation at different temperatures, the adsorption characteristic parameters of the lowest energy adsorption configuration were obtained as the initial configuration for the oxygen adsorption by coal (see Table 4).

Fig. 3(a) shows the adsorption capacity of single component O₂ at different temperatures and fugacity. It is observed that when the fugacity increases from 10 kPa to 1000 kPa, the adsorption capacity of O₂ increases rapidly. Meanwhile, it is found that as the temperature increases, the corresponding adsorption of O₂ decreases gradually. Fig. 3(b) shows the distribution between the adsorption heat and the adsorption capacity at different temperatures. These obtained results are

Table 3 Parameter setting of molecular dynamics.

Dynamics	Forcefield	COMPASSII (Zhang et al., 2020)	Charges	Use current
	Electrostatic	Ewald (Karasawa and Goddard, 1992)	Production	10 ⁶
	Van der Waals	Atom based (Zhang et al., 2016)	Step size/fs	1
	Canonical ensemble	NVT (Parrinello, 1981)	Steps Total time/ps	1000
	Temperature	Nose (Nosé, 1991)	Quality	Fine

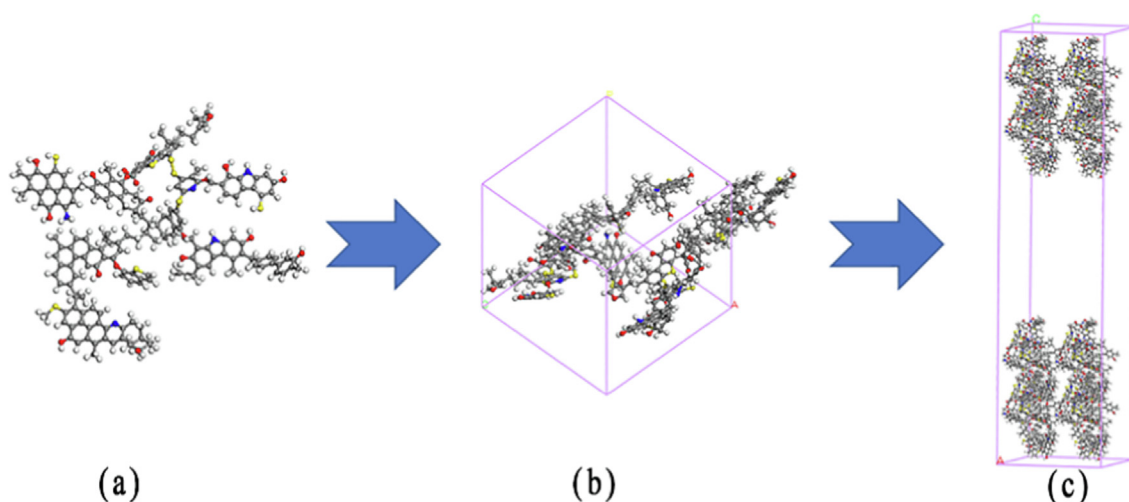


Fig. 2 Schematic construction of the coal structure model: (a) single-molecule model, (b) bituminous coal surface model, and (c) supercell model.

consistent with the presented curves (Wu et al., 2019). In Fig. 3 (b), the adsorption heat has an exponential correlation with the adsorption capacity. Moreover, the average adsorption heat has an inverse correlation with the adsorption capacity and the temperature.

Table 4 Adsorption characteristics of different configurations.

Temperature (K)	System energy (kcal/mol)	Number of adsorbed molecules (per cell)	Average adsorption heat (kcal/mol)
293	-181.89	147	1.80
303	-146.01	127	1.77
313	-144.16	122	1.73
323	-129.06	114	1.71
333	-115.69	104	1.78

2.4. Injection of inert gas into the initial configuration of displacement

Generally, CO₂ and N₂ gases are injected to prevent the spontaneous combustion of coal. The initial configuration of displacement is based on the adsorption configuration determined in Section 2.2.3. The Sorption module with a temperature in the range of 293–333 K was adopted, and the initial configuration of the displacement was used in simulating the adsorption of two inert gases. Table 5 shows the characteristics

Table 5 Adsorption characteristic of the injected gases.

Gas type	System energy (kcal/mol)	Number of adsorbed molecules (per cell)	Average adsorption heat (kcal/mol)
CO ₂	-694.35	255	5.26
N ₂	-113.59	86	1.23

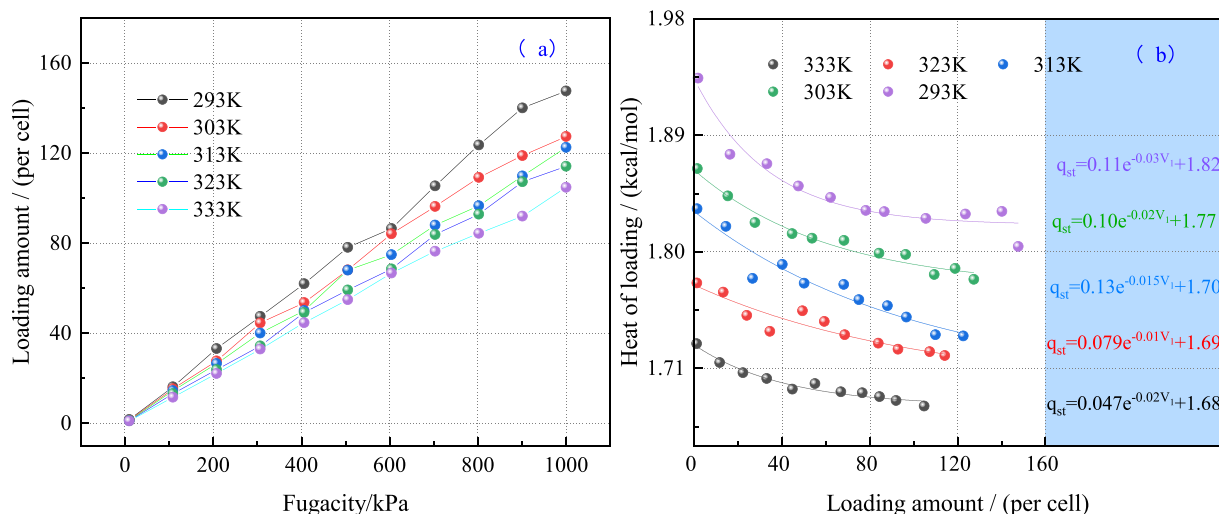


Fig. 3 Distribution of the adsorption capacity of bituminous coal and the floating heat against pressure at different temperatures.

of the injected gases. Focite module was used in the simulation calculation of O₂ displacement. In this module, dynamics properties are set and the temperature was set to 293–333 K. The temperature control method, ensemble, and force field were consistent with the Dynamics parameters.

3. Experimental results and analysis

3.1. Effect of CO₂/N₂ on the heat release from the coal self-reaction

The main objective of the self-heating method is to eliminate the energy transfer between the coal and the external environment so the heat generated by the natural oxidation of coal can be retained in its own body. In this case, the self-oxidation process improves and spontaneous combustion of coal can be characterized. In the present study, the time from 40 °C self-heating to 110 °C is selected as the shortest ignition time.

Fig. 4 reveals that the minimum ignition time of the coal sample injected with dry air is 26.5 h. After CO₂/N₂ injection, the minimum ignition time of coal samples was extended by 27.5 h and 20.5 h, respectively. This indicates that compared with N₂, CO₂ has a stronger ability to inhibit coal oxidation heat release.

3.2. Effect of CO₂/N₂ on the CO generation during low-temperature oxidation of coal

The content of CO gas produced at different temperatures during the autothermal experiment was detected using a chromatograph, and the effect of CO₂/N₂ on low-temperature oxidation of coal was analyzed. Fig. 5 shows the volume fraction of gas products in the range of 40 ~ 110 °C.

Fig. 5 shows that the coal sample is accompanied by the generation of CO and other gases during low-temperature oxidation. It is found that as the temperature of the test coal sample increases, the corresponding volume fraction of CO increases too.

When the temperature is lower than 70 °C, the increase of the CO volume fraction is relatively gentle. However, when

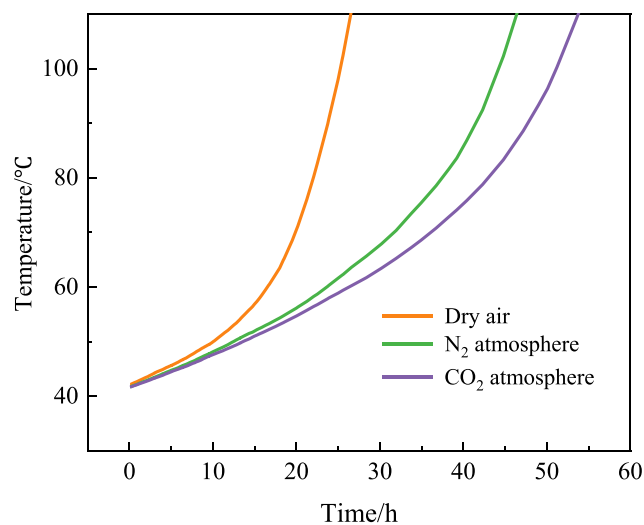


Fig. 4 Autothermal oxidation curve of coal sample.

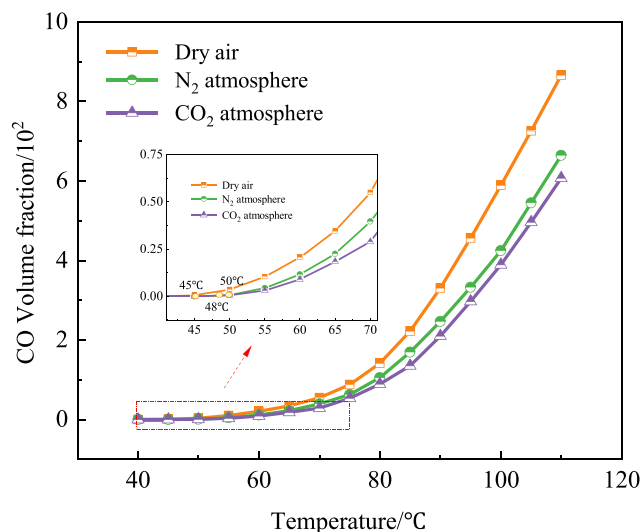


Fig. 5 Variations of the CO volume fraction during coal low-temperature oxidation.

the temperature reaches 70 °C, the slope of the curve begins to increase and the CO production increases rapidly. In the low-temperature stage, coal oxidation is slow, and a small amount of CO and other gases is produced in the reaction. As the temperature further increases, the chemical structure of coal destroys under the action of oxidation and pyrolysis, thereby producing a large number of carbon-containing active groups and producing a large amount of CO gas. When the coal sample is subjected to the CO₂ and N₂ atmosphere, the volume fraction of the CO gas generated by the low-temperature oxidation is lower than that of samples exposed to the dry air. In the initial oxidation stage, the initial temperature of CO in coal samples subjected to dry air, CO₂, and N₂ atmospheres is 45 °C, 48 °C, and 50 °C, respectively. It indicates that CO₂ has a strong inhibitory effect on coal spontaneous combustion, which increases the temperature of CO by 5 °C. When the temperature of the test coal sample is 110 °C, the volume fraction of CO gas in the samples subjected to CO₂, and N₂ atmospheres reduces to 6.07×10^2 and 6.65×10^2 , respectively, which is 29.91 % and 23.21 % lower than that of the sample in the dry air. This shows that the inert gas reduces the low-temperature oxidation capacity of coal and effectively inhibits the spontaneous combustion of coal. Compared with N₂ injection, CO₂ injection has a higher inhibition effect on the spontaneous combustion of coal.

4. Analyzing the influence of the inert gas on the O₂ displacement

Analyzing the characteristic parameters in the foregoing sections showed that CO₂ has a promising inhibition ability on coal spontaneous combustion. In this section, it is intended to apply the GCMC and MD methods to analyze the inhibition of coal-oxygen reaction by an inert gas.

During the coal mining process, the coal body may be destroyed, which increases oxygen adsorption. The injection of inert gas reduces the O₂ concentration in the environment, and displaces the adsorbed oxygen in the coal, thereby reduc-

ing the coal-oxygen reaction. In this regard, a model is proposed to analyze.

4.1. Energy and average relative concentration

Fig. 6 shows the analytical configuration of O_2 in N_2 and CO_2 coal models when the temperature varies in the range of 293–333 K. It is observed that compared with the N_2 injected configuration, there are many free O_2 molecules in the CO_2 injected configuration, indicating that CO_2 injection has a better effect on promoting the replacement of O_2 .

Fig. 7 shows the energy level of different systems before and after displacement. Fig. 7 indicates that as the temperature increases, the total energy of the system before displacement increases rapidly. Meanwhile, the total energy of the system after displacement increases slowly. When the temperature reaches 293 K, the total energy of the O_2 - CO_2 and N_2 - O_2 system after displacement increases by 34.59 % and 47.58 %, respectively.

Accordingly, the total energy growth rate of the O_2 - N_2 system is higher than that of the O_2 - CO_2 system at the same temperature. It is worth noting that this displacement is an endothermic reaction. The energy released in the adsorption process is less than that released in the displacement process, and the energy of the CO_2 system is always higher than that of the N_2 system, which indicates that the O_2 - CO_2 system has a stronger intermolecular bonding (Zheng et al., 2020) (see Fig. 8).

In the present study, the effect of CO_2 and N_2 on the displacement of O_2 in coal is studied from the microscopic point of view, and the average relative concentration of the two systems after kinetic optimization is analyzed using the Forcite module. Fig. 9 shows the average relative concentration of the three gases in coal molecules after injecting CO_2 and N_2 gases. 0–57 Å and 107–164 Å are the molecular layers of coal, and 57–107 Å is the vacuum layer. It is observed that all three gases diffuse into the vacuum layer. It is found that O_2 mole-

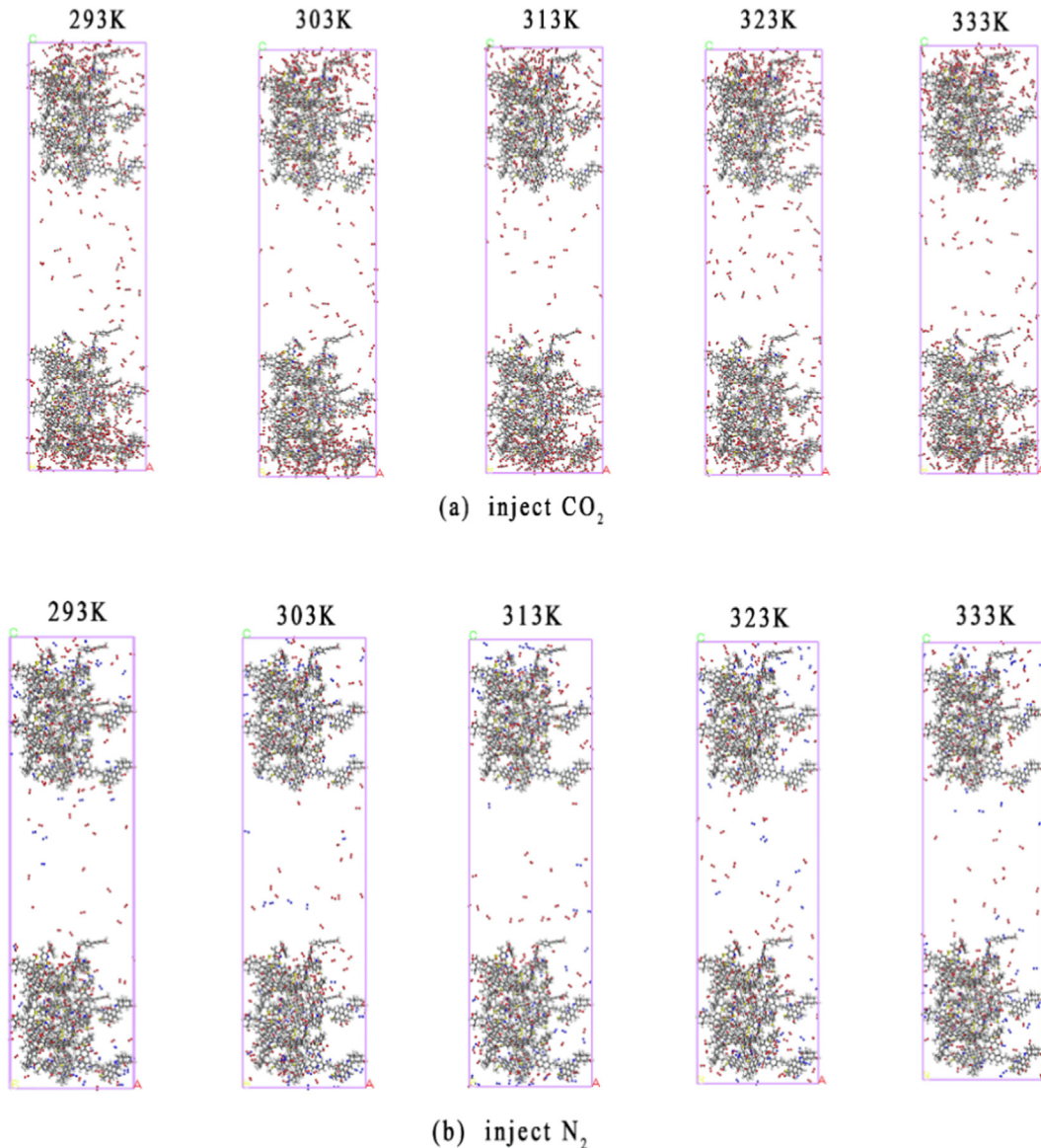


Fig. 6 Configuration of oxygen displacement in coal.

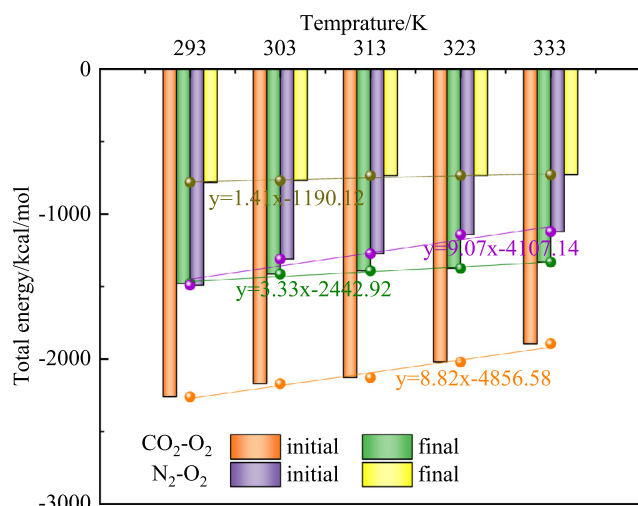


Fig. 7 Energy level of O₂-CO₂ and O₂-N₂ systems.

cules increase the most, followed by N₂, and CO₂ molecules have the lowest increment. In the range of 293–333 K, the average relative concentration of O₂ increased by 4.58 % and 2.00 % after CO₂ and N₂ injection, respectively. In the O₂-CO₂ system, the concentration of O₂ was relatively high in the vacuum layer. At the same temperature, the concentra-

tion of O₂ displaced by CO₂ injection was 42.28 % (293 K), 34.36 % (303 K), 30.43 % (313 K), 30.27 % (323 K), 33.77 % (333 K) higher than that by N₂ injection. This indicates that CO₂ promotes coal to have a better effect on the O₂ displacement. These results are consistent with experimental data (Lou and Jia, 2020; Yin et al., 2020).

From the microscopic point of view, CO₂ and N₂ displace O₂ by occupying the adsorption positions. Based on the competitive adsorption theory (Zheng et al., 2020), coal can absorb different gases simultaneously. However, the adsorption amount depends on the concentration of each component and the adsorption capacity of coal to each component. At a constant volume fraction of O₂, the higher the adsorption capacity of coal to other components, the weaker its adsorption capacity to O₂, and the lower the amount of absorbed oxygen. It should be indicated that the adsorption capacity of coal to CO₂ is greater than that of N₂. Therefore, at a constant O₂ volume fraction, the oxygen absorption capacity of coal in the O₂-N₂ system is higher than that in the O₂-CO₂ system. Since coal has a different capacity to absorb oxygen, the coal-oxygen combination theory indicates that the oxygen absorption will be different. This phenomenon adversely affects the capability of the inert gas to inhibit the spontaneous combustion of coal. Therefore, the initial formation temperature of CO indicator gas in the O₂-CO₂ system is higher than that of N₂. Moreover, the amount of CO production is relatively low and the oxidation time of coal is long. It is concluded

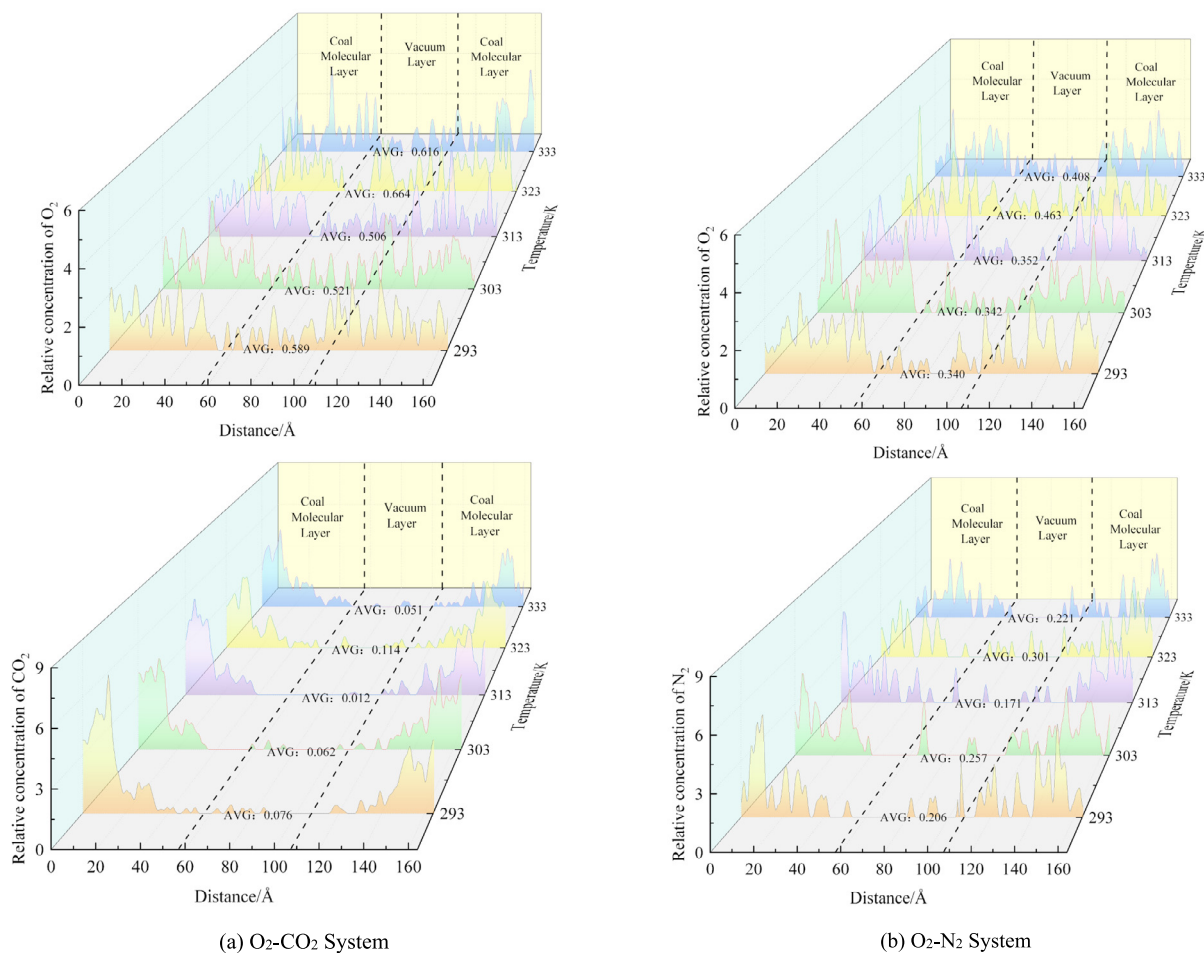


Fig. 8 Relative concentration distribution of O₂, CO₂, and N₂ in different systems.

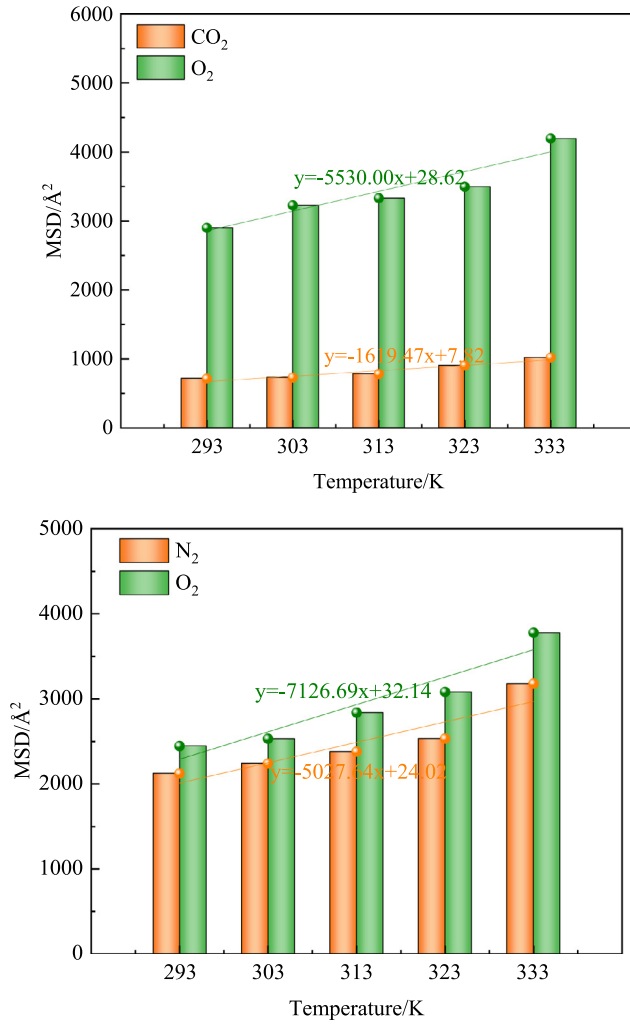


Fig. 9 MSD Curves of Gas at Different Temperatures.

that CO₂ outperforms N₂ in restraining the spontaneous combustion of coal.

4.2. Diffusion of O₂, CO₂, and N₂

Mean square displacement (MSD) is an effective indicator to analyze the deviation of a particle's position over time from a reference position. MSD is the most commonly used measure of spatial extent in random motions and can be considered a measure of the part of the system that random walkers "explore". In this section, the correlation between MSD and time (*t*) was obtained by simulating the particle motion trajectory, and the diffusion coefficient of particles in coal was calculated through the Einstein equation (Mosher et al., 2013). To this end, the Forcite module was used to carry out the dynamics calculation of the system, and the Analysis task item of the Forcite module was used to carry out calculation after optimization.

$$MSD = \frac{1}{N} \left\langle \sum_{i=1}^N [r_i(t) - r_i(0)]^2 \right\rangle \quad (1)$$

where $r_i(t)$ and $r_i(0)$ are the instantaneous and initial position vectors of the *i*th particle, respectively. Moreover, *N* is the total number of particles in the system.

Fig. 9 shows that as the temperature increases, the MSD of O₂, CO₂, and N₂ in the O₂-N₂ and O₂-CO₂ systems increases indicating that the diffusion degree of gas molecules in the system has a direct correlation with temperature. At a constant temperature, the MSD of O₂ in the O₂-CO₂ system is larger than that in the O₂-N₂ system, indicating that CO₂ outperforms N₂ in the O₂ displacement.

The diffusion coefficient of gas can be obtained from the following expressions (Zhao, 2017):

$$D = \frac{1}{6N} \lim_{t \rightarrow \infty} \frac{d}{dt} \left\langle \sum_{i=1}^N [r_i(t) - r_i(0)]^2 \right\rangle \quad (2)$$

$$D = \lim_{t \rightarrow \infty} \left(\frac{MSD}{6t} \right) = \frac{1}{6} K_{MSD} \quad (3)$$

where *D* is the diffusion coefficient of the gas, *N* is the number of particles in the system, and *K*_{MSD} is the slope of the MSD curve.

Fig. 10 reveals that the root means square displacement of the gas in the O₂-N₂ and O₂-CO₂ systems continuously increases over time. Meanwhile, as the temperature increases, the corresponding root means square displacement of gas in the system increases. After injecting N₂/CO₂ into coal, O₂ is adsorbed on coal molecules under the influence of the pressure gradient. Moreover, N₂/CO₂ gases dilute the O₂ concentration in the vacuum layer. Therefore, the O₂ concentration in the molecular layer on the coal surface is higher than that in the vacuum layer, and the O₂ adsorbed in the molecular layer gradually diffuses into the vacuum layer. On the contrary, the concentration of N₂ and CO₂ gases in the vacuum layer increases and exceeds that in the coal molecular layer. Under this circumstance, N₂ and CO₂ molecules will diffuse into the coal molecular layer and will be absorbed by the coal molecules. Subsequently, N₂ and CO₂ molecules displace O₂ molecules through the diffusion mechanism. At a certain temperature, the overall order of root mean square displacement of CO₂, N₂, and O₂ is O₂ > N₂ > CO₂. This is because the molecular structure of coal and the strong adsorption capacity of CO₂ molecules hinders the diffusion of CO₂. This is consistent with the published results in this area.

Fig. 11 reveals that the diffusion coefficient of O₂ increases linearly with the N₂/CO₂ injection temperature. The average diffusion coefficient of O₂ in the O₂-CO₂ and O₂-N₂ systems are $1.69 \times 10^{-9} \text{ m}^2/\text{s}$ and $1.43 \times 10^{-9} \text{ m}^2/\text{s}$, respectively. Moreover, the average diffusion coefficient of N₂ and CO₂ are $1.23 \times 10^{-9} \text{ m}^2/\text{s}$ and $0.40 \times 10^{-9} \text{ m}^2/\text{s}$, respectively. Among the studied gases, the largest diffusion coefficient belongs to O₂, followed by N₂, and CO₂ has the lowest diffusion coefficient. Since the diffusion coefficient of N₂ is larger than that of CO₂, the concentration of N₂ diffused into the vacuum layer is higher than that of CO₂. Compared with the O₂-N₂ system, the O₂ diffusion coefficient is larger in the O₂-CO₂ system, indicating that from the aspect of displacement effect, CO₂ outperforms N₂.

4.3. Diffusion activation energies of O₂, CO₂, and N₂

The diffusion of different gases in the coal structure can be simplified as an activation process in accordance with Arrhenius law (Yang et al., 2007), where the diffusion activation energy can be calculated as follows:

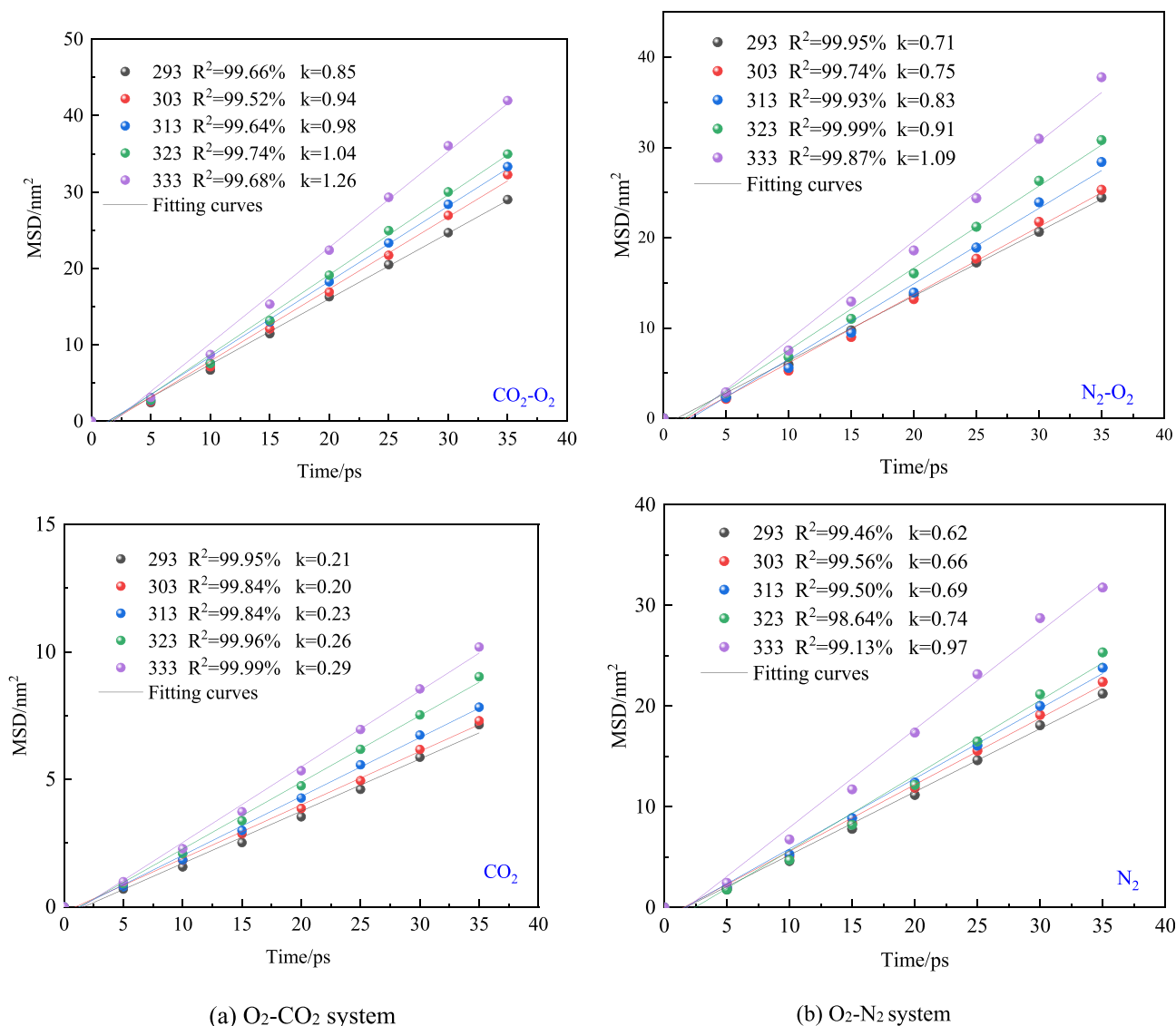


Fig. 10 The fitting curves of diffusion coefficients of CO₂, O₂, and N₂ in the coal model at different temperatures.

$$D = D_0 \times \exp\left[-\frac{E_a}{RT}\right] \quad (4)$$

Where D_0 is the pre-diffusion factor, E_a is the apparent activation energy of diffusion, and R is the gas constant.

Fig. 12 shows that among the studied gases in the two systems, the largest diffusion activation energy belongs to O₂ followed by N₂, and CO₂ has the lowest diffusion activation energy. It is observed that the increase in temperature promotes gas diffusion, increases the self-diffusion coefficient of the gas, and decreases the diffusion activation energy. As the temperature rises, the molecular thermal motion intensifies, thereby increasing the diffusion of gas molecules in the vacuum layer and increasing the self-diffusion coefficient. The diffusion activation energy E_a of O₂ in the N₂-CO₂ and N₂-CO₂ systems are 7.89 kJ/mol and 8.45 kJ/mol, respectively. It is found that the diffusion activation energy of O₂ in the O₂-N₂ system is 5.89 % higher than that in the O₂-CO₂ system, indicating that CO₂ has a higher inhibitory effect than N₂.

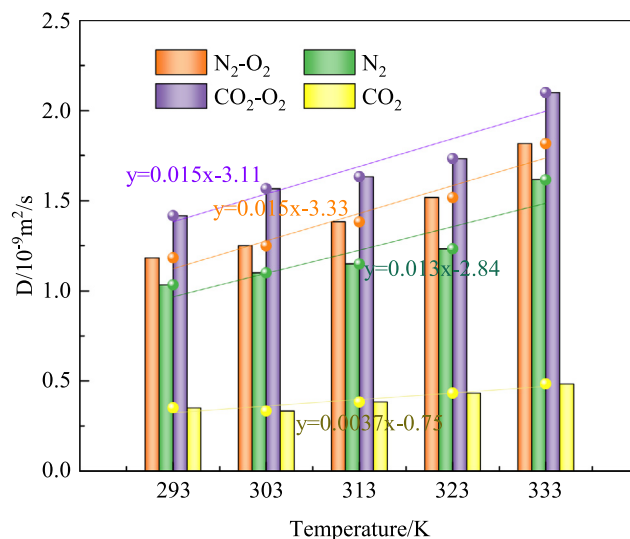


Fig. 11 Diffusion coefficient of gas at different temperatures.

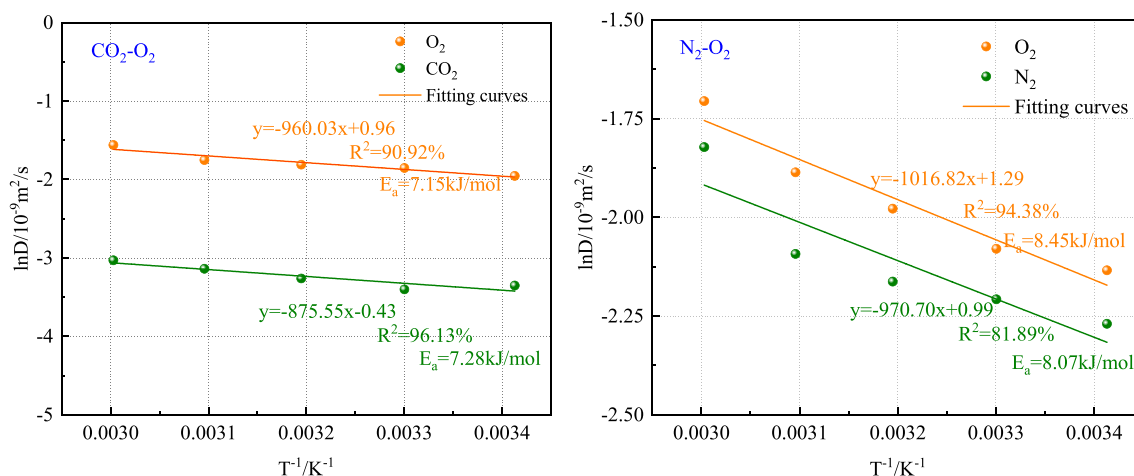


Fig. 12 Diffusion activation energy of gas.

5. Conclusion

In the present study, the effects of dry air, CO₂, and N₂ on coal spontaneous combustion were analyzed experimentally. Moreover, the effects of O₂ displacement after CO₂ and N₂ injection at different temperatures were studied using GCMC and MD methods. Based on the obtained results, the main conclusions can be summarized as follows:

- (1) Compared with the injection of dry air, the concentration of CO generated by low-temperature oxidation in the coal samples injected with CO₂/N₂ decreased by 29.91 % and 23.21 %, respectively. The spontaneous combustion time of coal was prolonged by 27.5 h and 20.5 h, respectively. It is concluded that N₂/CO₂ inert gases have a good inhibitory effect on coal spontaneous combustion. Meanwhile, the inhibitory effect of CO₂ is much higher than that of N₂.
- (2) CO₂ and N₂ can effectively displace O₂ by occupying adsorption sites. The energy released in the adsorption process is less than that released in the displacement process, and the energy of the CO₂ system is higher than that of the N₂ system, indicating stronger intermolecular bonds in the O₂-CO₂ system. The overall concentration order of CO₂, N₂, and O₂ in the vacuum layer is O₂ > N₂ > CO₂. The CO₂ injected model exhibited significantly free O₂ molecules, suggesting a promising effect of CO₂ displacing O₂. It is found that after injecting CO₂/N₂, the oxidation of coal slows down or even stops. This phenomenon originates from the lack of oxygen due to inhibiting the absorption of O₂ molecules by coal, thus effectively preventing coal's spontaneous combustion.
- (3) The performed analyses show that N₂ and CO₂ can effectively displace O₂ by diffusion. This process is especially more pronounced at high temperatures. The diffusion coefficients and activation energies of O₂ are greater than those of N₂ and CO₂. After injecting CO₂ and N₂, the diffusion activation energies of O₂ reach 7.98 and 8.45 kJ/mol, respectively. Compared with N₂, the diffusion activation of O₂ after injecting CO₂ increases by 5.89 %. It is concluded that CO₂ outperforms N₂ in displacing O₂.
- (4) Future research will combine specific coal and rock parameters to refine the simulation research results. The influence of inert gas on low temperature oxidation characteristics of coal with different metamorphic degrees was studied.

Declaration of Competing Interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

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