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Facile fabrication of PF-540-Eu@TOCNF films with hydrophobic and photoluminescent properties



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ABSTRACT

Based on the biodegradable natural polymer compound TEMPO-oxidized cellulose nanofibrils, and using EuCl₃·6H₂O, 3-aminopropyltrimethoxysilane and 1H,1H,2H,2H-perfluorooctyltrimethoxysilane as functional reagents, a novel type of cellulose nanofibril composite films with hydrophobic and photoluminescent properties was fabricated by a simple solvothermal method. The effects of reaction time, reaction temperature, Vol.% C_2H_5OH , solvents dosage, and n (Eu³⁺: COOH) on the photoluminescence and hydrophobicity of the films were investigated, while the films were characterized by using UV meter, fluorescence spectrometer, contact angle meter, FT-IR, XPS, SEM, EDS, TEM, XRD and TG. The results demonstrate that the surface of the film is uniformly loaded with Eu³⁺ and emits bright red light under UV irradiation, which has excellent photoluminescence, hydrophobicity (water contact angle 137.6°) and higher thermal stability. And high-value applications of nanocellulose in the fields of bioimaging, anti-counterfeiting and sensing detection in the low-temperature and high-humidity environment will be expanded.

1. Introduction

With the gradual decrease of petroleum resources and the progressive deterioration of the ecological environment, the rational development and utilization of environment-friendly and renewable resources has become particularly urgent. Cellulose, as a biodegradable, nonpolluting and renewable natural polymer, can be processed to produce nanocellulose with a particle size of less than 100 nm by a variety of methods, such as chemical, biological, physical, chemical-mechanical, and electrostatic spinning method (Oleksandr et al., 2016; Youssef et al., 2010). Based on the morphology and size, cellulose nanofibrils can be classified into two main groups (Youssef et al., 2010; Zhai et al., 2022): cellulose nanocrystals (CNC) and cellulose nanofibrils (CNF). Nanocellulose retains the original basic structure and properties of cellulose. and has the characteristics of nanomaterials, such as small size effect, surface effect and other characteristics, which show a very high specific surface area, excellent surface properties, as well as optical, electrical, mechanical and thermal properties (Zhai et al., 2022). Therefore, nanocellulose-based composites have become one of the most important research hotspots in recent years, and have been made into various

forms (film, paper, aerogel and hydrogel), which are applied in many fields such as food packaging (Ahankari et al., 2021), energy storage and conductivity (Tümay et al., 2020; Wu et al., 2021), catalysis and adsorption (Luo et al., 2021; Geurds et al., 2021), environmental remediation (Kingshuk et al., 2021), oil–water separation (Mohammed et al., 2021), medical engineering (Ning et al., 2021; Raghav et al., 2021), and many other fields (Yu et al., 2021).

Nanocellulose-based fluorescent materials, as a new type of nanocellulose composites, are considered to be highly promising and environment-friendly fluorescent materials, which replace the traditional fluorescent materials with petroleum-based derivatives as the substrates and have significant research value (Zhai et al., 2022). Nanocellulose fluorescent materials are mainly produced by combining nanocellulose and luminescent materials through physical and chemical methods, which not only have the characteristics of nanocellulose, but also have photoluminescent properties. There are five types, including carbon quantum dots/nanocellulose fluorescent composites (Wu et al., 2019; Yu et al., 2019), fluorescent dyes/nanocellulose fluorescent composites (Otavio et al., 2021; Rana et al., 2021), rare-earth upconversion luminescent nanomaterials/nanocellulose fluorescent

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Scheme 1. Schematic diagram for the fabrication of hydrophobic and photoluminescent PF-540-Eu@TOCNF films.

composites (Erdman et al., 2016; Fedorov et al., 2019), lanthanide metal complex/nanocellulose fluorescent composites (Skwierczyńska et al., 2019; Zhang et al., 2019), metal-organic framework/nanocellulose fluorescent composites (Wang et al., 2020; Lu et al., 2022; Wang et al., 2022). Nanocellulose fluorescent materials are mainly fabricated by physical doping through hydrogen bonding, van der Waals forces, and adsorption, as well as by chemical modification through in situ synthesis, covalent bonding, and graft polymerization (Zhai et al., 2022; Yao and Wang, 2018; Zhong et al., 2022; Chen et al., 2020), which have been widely used in many fields, such as fluorescent sensors for heavy metal ion detection (Wang et al., 2020; Zhang et al., 2018; Guo et al., 2019), bio-imaging (Rana et al., 2021; Zhang et al., 2020), and medical detection (Julien et al., 2015; Wang et al., 2018). Compared with physical doping method, the nanocellulose fluorescent materials fabricated by chemical modification have better stability and stronger loading of luminescent functional bodies. However, the preparation process is relatively complicated, and meanwhile, nanocellulose has ultra-high hydrophilicity due to the presence of a large number of hydroxyl groups on its surface, which restricts its application in lowtemperature, humid and other environments. Therefore, the fabrication of a novel nanocellulose composite with dual functions of fluorescence and hydrophobicity can greatly expand its application field and has significant research value.

To this purpose, a novel method for the fabrication of nanocellulose composite membranes with dual functions of fluorescence and hydrophobicity is herein proposed. 2,2,6,6-tetramethylpiperidine-1-oxyl (TEMPO)-oxidized cellulose nanofibrils (TOCNF) (Zhou et al., 2018) were used as substrates, and the carboxyl groups in the TOCNFs were modified through solvothermal complexation with EuCl₃·6H₂O to obtain fluorescence. And then the hydroxyl groups in TOCNF were modified with 3-aminopropyltrimethoxysilane and 1H,1H,2H,2H-per-fluorooctyltrimethoxysilane as hydrophobic functionalization reagents to obtain hydrophobic properties. Finally, the nanocellulose composite membranes emitting red light under UV excitation and having hydrophobic properties were obtained by filtration, drying and curing. The fabricated nanocellulose composite films have the dual functions of

photoluminescence properties and hydrophobicity, which will open up a broader space for the high-value application of nanocellulose in lowtemperature and high humidity environments in the fields of bioimaging, anti-counterfeit signage, and sensor detection.

2. Experimental section

2.1. Reagents

TEMPO-oxidized cellulose nanofibrils (TOCNF, solid content is 1.78 wt% and carboxyl group content is 2.0 mmol/g) were purchased from Jinjiahao Green Nanomaterials Co. Ltd.; C_2H_5OH (AR) was purchased from Xilong Scientific Company; EuCl₃·6H₂O (AR), 3-aminopropyltrimethoxysilane (KH540, AR), and 1H,1H,2H,2H-perfluorooctyltrimethoxysilane (PFOTMS, AR) were purchased from Shanghai Macklin Biochemical Technology Co. Ltd.

2.2. Fabrication of hydrophobic and photoluminescent PF-540-Eu@TOCNF films

A certain amount of EuCl₃·6H₂O was dissolved in a certain volume of C2H5OH-H2O mixed solvents and then added to a three-necked flask, which was heated to a certain temperature with stirring. Meanwhile, 10 g TOCNF was diluted with a certain volume of C2H5OH-H2O mixed solvents and made into a homogeneous TOCNF emulsion using a handheld homogenizer, which was added dropwise to EuCl₃ solution and reacted at a constant temperature for a period of time (Step 1). Then a certain amount of PFOTMS and KH540 were added dropwise for a continuous thermostatic reaction over a period of time (Step 2). After the reaction, the liquid was cooled to room temperature, and then a certain amount of the reaction liquid was vacuum-filtered to form a film, which was then placed in an electro-thermostatic blast oven at 120 $^\circ$ C to dry and cure for 4 h to obtain hydrophobic and photoluminescent PF-540-Eu@TOCNF films. The schematic diagram for the fabrication of hydrophobic and photoluminescent PF-540-Eu@TOCNF films was shown in Scheme 1.



Fig. 1. Emission spectra of samples fabricated with different reaction time.

 Table 1

 WCA of samples fabricated with different reaction time.

NO.	Step 1 reaction time /h	Step 2 reaction time /h	WCA/°
1	2	3	122.5 ± 0.3
2	3	4	125.1 ± 0.2
3	4	5	118.7 ± 0.3

2.3. Characterization

The Fourier transform infrared spectra (FTIR-ATR) of samples was tested using an infrared spectrometer (Nicolet Is50, Thermo Fisher Scientific Ltd.) with a wave number range of 4000–400 cm^{-1} , while the resolution is 4 cm^{-1} and the number of scans is 32; X-ray photoelectron spectroscopy (XPS) was detected using an X-ray photoelectron spectrometer (Thermo SCIENTIFIC ESCALAB 250Xi, Thermo Fisher Scientific Ltd.); X-ray diffraction (XRD) patterns of samples were obtained using an X-ray diffractometer (Smart Lab 9KW of Rigaku) at a scanning speed of 5°/min over a 20 range of 5-90°; A field emission scanning electron microscope with an energy spectrum detector (FEI-Quanta FEG 250 & EDAX Element) is used to characterize samples for morphology and elemental analysis, while a layer of gold is sputtered on the sample before observation; The ultrastructural features of the samples were observed using a high-resolution transmission electron microscope (JEM-2100 from JEOL, Japan); The thermal stability of samples was examined using a simultaneous thermal analyzer (SDT650 of TA Instruments) in a nitrogen atmosphere at a temperature increase rate of 10 °C/min and over a temperature range of 30 \sim 600 °C; A fluorescence spectrometer (Hitachi F-4600) was used to obtain emission spectra by scanning the samples in the range of 395-720 nm at an excitation wavelength of 375 nm with a scanning speed of 1200 nm/ min; The water contact angle (WCA) of samples was measured using a contact angle tester (DSA30S, Kruss Scientific Instrument Co., Ltd.) with a water droplet volume of 2 μ L, and the average value of the WCA was taken as the test result while testing the same sample at three different positions; A simple three-purpose UV analyzer (ZF-1, Shanghai Gucun Electro-Optical Instrument Factory) was used to initially observe the photoluminescence of samples.



Fig. 2. Emission spectra of samples fabricated at different reaction temperature.

3. Results and discussion

3.1. Effect of reaction time on photoluminescence and hydrophobicity of PF-540-Eu@TOCNF films

According to the preparation method of 2.2, the reaction time of the two steps is adjusted to 2 h + 3 h, 3 h + 4 h and 4 h + 5 h with other preparation conditions unchanged, and the photoluminescence and hydrophobicity of samples fabricated are shown in Fig. 1 and Table 1, respectively. As can be seen from Fig. 1, the emission spectra of all the samples shows obvious Eu³⁺ characteristic emission peaks at 595 nm, 620 nm, and 703 nm, which corresponds to the energy level transition of ${}^{5}D_{0} \rightarrow {}^{7}F_{1}$, ${}^{5}D_{0} \rightarrow {}^{7}F_{2}$, and ${}^{5}D_{0} \rightarrow {}^{7}F_{4}$, respectively. The intensity of the fluorescence produced by the energy level transition of ${}^{5}D_{0} \rightarrow {}^{7}F_{2}$ is the strongest, which is the red characteristic fluorescence of Eu³⁺, and the intensity of which is mainly affected by the coordination environment (Zhao et al., 2019; Canisares et al., 2022; Anuj et al., 2022; Park et al., 2022). There are also relatively weak emission peaks at 582 nm and 655 nm, corresponding to the energy level transition of ${}^{5}D_{0} \rightarrow {}^{7}F_{0}$ and ${}^{5}D_{0} \rightarrow {}^{7}F_{3}$. The energy level transitions of ${}^{5}D_{0} \rightarrow {}^{7}F_{1}$ and ${}^{5}D_{0} \rightarrow {}^{7}F_{2}$ are magnetic dipole transition and electric dipole transition, respectively. When Eu^{3+} is at the asymmetric center, there are both magnetic and electric dipole transitions, but the intensity of the electric dipole transition is significantly greater than the magnetic dipole transition. While Eu³⁺ is at the symmetric center, there is mainly magnetic dipole transition, and the electric dipole transition is generally not present (Zhao et al., 2019). Thus, the symmetry of Eu^{3+} can be inferred from the intensity of the magnetic and electric dipole transitions. The intensity of electric dipole transition of all the samples are much greater than that of magnetic dipole transition in Fig. 1, which shows that the Eu^{3+} is at the asymmetric center. When the reaction time was 3 h + 4 h, the characteristic emission peak of Eu³⁺ is the strongest. Instead, the intensity of the characteristic emission peak of Eu^{3+} is weakened when the reaction time is prolonged, which may be related to the phenomenon of fluorescence quenching. As can be seen from Table 1, the highest WCA of sample is 125.1° while the reaction time is 3 h + 4 h. Thus, in summary, 3 h + 4 h is regarded as a more desirable reaction time.

Table 2

WCA of samples fabricated at different reaction temperature.

NO.	reaction temperature/°C	WCA/ $^{\circ}$
1	70	115.5 ± 0.4
2	80	125.1 ± 0.2
3	90	121.4 ± 0.2



Fig. 3. Emission spectra of samples fabricated with different Vol.% C₂H₅OH.

Table 3 WCA of samples fabricated with different Vol.% C_2H_5OH .

NO.	Vol.% C ₂ H ₅ OH	WCA/°
1	0	118.5 ± 0.2
2	10	127.7 ± 0.4
3	20	125.1 ± 0.2
4	30	124.8 ± 0.3
5	35	124.3 ± 0.1

3.2. Effect of reaction temperature on photoluminescence and hydrophobicity of PF-540-Eu@TOCNF films

According to the preparation method of 2.2, while the reaction time of the two steps is 3 h + 4 h, the reaction temperature is adjusted to 70 °C, 80 °C and 90 °C, and the photoluminescence and hydrophobicity of samples fabricated are shown in Fig. 2 and Table 2, respectively. As can be seen from Fig. 2, the emission spectra of all the samples shows obvious Eu³⁺ characteristic emission peaks at 582 nm, 595 nm, 620 nm, 655 nm and 703 nm, which corresponds to the energy level transition of ${}^{5}D_{0} \rightarrow {}^{7}F_{0}$, ${}^{5}D_{0} \rightarrow {}^{7}F_{1}$, ${}^{5}D_{0} \rightarrow {}^{7}F_{2}$, ${}^{5}D_{0} \rightarrow {}^{7}F_{3}$ and ${}^{5}D_{0} \rightarrow {}^{7}F_{4}$, respectively. When the reaction temperature increases from 70 °C to 80 °C, the characteristic emission peak of Eu³⁺ enhances significantly. While the reaction temperature is raised to 90 °C, the characteristic emission peak at 620 nm does not change significantly, but the characteristic emission peaks at 595 nm and 703 nm weakens instead, which may be related to the phenomenon of fluorescence quenching. It can be seen from Table 2 that the WCA of samples prepared at the reaction temperatures of 70 °C, 80 °C, and 90 °C were 115.5°, 125.1°, and 121.4°, respectively. Therefore, 80 °C is considered to be an ideal reaction temperature.



Fig. 4. Emission spectra of samples fabricated with different solvents dosage.

 Table 4

 WCA of samples fabricated with different solvents dosage.

-		*
NO.	solvents dosage/mL	WCA/°
1	30	100.2 ± 0.5
2	40	104.4 ± 0.6
3	50	111.9 ± 0.5
4	60	135.7 ± 0.3
5	70	124.8 ± 0.3

3.3.	Effect of	Vol.%	C_2H_5OH	of sol	vents	on p	hotol	umine.	scence	and
hydr	ophobicity	∕ of PF-	-540-Eu@	TOCI	NF fili	ms				

According to the preparation method of 2.2, while the reaction time of the two steps is 3 h + 4 h and the reaction temperature is 80 $^\circ$ C, the Vol.% C₂H₅OH of solvents is adjusted to 0 %, 10 %, 20 %, 30 %, 35 %, and the photoluminescence and hydrophobicity of samples fabricated are shown in Fig. 3 and Table 3, respectively. As can be seen from Fig. 3, the emission spectra of all the samples shows obvious Eu³⁺ characteristic emission peaks at 582 nm, 595 nm, 620 nm, 655 nm and 703 nm, which corresponds to the energy level transition of ${}^{5}D_{0} \rightarrow {}^{7}F_{0}$, ${}^{5}D_{0} \rightarrow {}^{7}F_{1}$, ${}^{5}D_{0} \rightarrow {}^{7}F_{2}$, ${}^{5}D_{0} \rightarrow {}^{7}F_{3}$ and ${}^{5}D_{0} \rightarrow {}^{7}F_{4}$, respectively. When Vol.% C₂H₅OH increases from 0 % to 30 %, the characteristic emission peak of Eu³⁺ gradually enhances. While the Vol.% C2H5OH increases to 35 %, the characteristic emission peak of Eu³⁺ weakens instead, which may be related to the phenomenon of fluorescence quenching. It can be seen from Table 3 that the WCA of the sample increases from 118.5° to 127.7° when the Vol.% C₂H₅OH increases from 0 % to 10 %. While the Vol.% C₂H₅OH increases further, the WCA of the sample decreases slightly. Therefore, considering the fluorescence and hydrophobicity of the sample, 30 % is considered to be a more desirable Vol.% C₂H₅OH.

3.4. Effect of $C_2H_5OH-H_2O$ mixed solvents dosage on photoluminescence and hydrophobicity of PF-540-Eu@TOCNF films

According to the preparation method of 2.2, while the reaction time of the two steps is 3 h + 4 h, the reaction temperature is 80 °C, and the Vol.% C₂H₅OH of solvents is 30 %, the C₂H₅OH-H₂O mixed solvents dosage is adjusted to 30, 40, 50, 60, 70 mL, and the photoluminescence and hydrophobicity of samples fabricated are shown in Fig. 4 and Table 4, respectively. As can be seen from Fig. 4, the emission spectra of all the samples shows obvious Eu³⁺ characteristic emission peaks at 582



Fig. 5. Emission spectra of samples fabricated with different n (Eu³⁺: COOH) (a) and photoluminescence and WCA diagram (b).

 Table 5

 WCA of samples fabricated with different n (Eu^{3+} ; COOH).

NO.	n (Eu ³⁺ : COOH)	WCA/°
1	1:3	128.4 ± 0.4
2	1:2	135.3 ± 0.5
3	1:1	135.5 ± 0.3
4	2:1	136.1 ± 0.2
5	3:1	137.6 ± 0.2
6	4:1	135.7 ± 0.3

nm, 595 nm, 620 nm, 655 nm and 703 nm, which corresponds to the energy level transition of ${}^{5}D_{0} \rightarrow {}^{7}F_{0}$, ${}^{5}D_{0} \rightarrow {}^{7}F_{1}$, ${}^{5}D_{0} \rightarrow {}^{7}F_{2}$, ${}^{5}D_{0} \rightarrow {}^{7}F_{3}$ and ${}^{5}D_{0} \rightarrow {}^{7}F_{4}$, respectively. When the solvents dosage increases from 30 mL to 60 mL, the characteristic emission peak of Eu³⁺ gradually enhances. While the solvents dosage increases to 70 mL, the characteristic emission



peak of Eu³⁺ weakens instead, which may be related to the phenomenon of fluorescence quenching. It can be seen from Table 4 that when the solvents dosage increases from 30 mL to 60 mL, the WCA of the sample gradually increases up to 135.7°. And while the solvents dosage increases further, the WCA of the sample decreases greatly. In summary, the solvent effect has a significant impact on the fluorescence and hydrophobicity of the sample. Therefore, 60 mL is considered to be an ideal solvents dosage.

3.5. Effect of n(Eu³⁺:COOH) on photoluminescence and hydrophobicity of PF-540-Eu@TOCNF films

According to the preparation method of 2.2, while the reaction time of the two steps is 3 h + 4 h, the reaction temperature is 80 °C, and the Vol.% C₂H₅OH of solvents is 30 %, the C₂H₅OH-H₂O mixed solvents



Fig. 6. FT-IR spectra of PF-540-Eu@TOCNF and TOCNF.



Fig. 7. EDS spectrum(a), XPS spectra of TOCNF and PF-540-Eu@TOCNF (b), high-resolution XPS spectra of Eu3d (c), C1s (d), Si2p (e), O1s (f).



Fig. 8. XRD patterns of PF-540-Eu@TOCNF and TOCNF.

dosage is 60 mL, the n(Eu³⁺:COOH) is adjusted to 1:3, 1:2, 1:1, 2:1, 3:1, 4:1, and the photoluminescence and hydrophobicity of samples fabricated are shown in Fig. 5a and Table 5, respectively. As can be seen from Fig. 5a, the emission spectra of all the samples shows obvious Eu^{3+} characteristic emission peaks at 582 nm, 595 nm, 620 nm, 655 nm and 703 nm, which corresponds to the energy level transition of ${}^{5}D_{0} \rightarrow {}^{7}F_{0}$, ${}^{5}D_{0} \rightarrow {}^{7}F_{1}$, ${}^{5}D_{0} \rightarrow {}^{7}F_{2}$, ${}^{5}D_{0} \rightarrow {}^{7}F_{3}$ and ${}^{5}D_{0} \rightarrow {}^{7}F_{4}$, respectively. When n(Eu³⁺: COOH) increases from 1:3 to 3:1, the characteristic emission peak of Eu^{3+} gradually enhances. While n(Eu³⁺:COOH) increases to 4:1, the characteristic emission peak of Eu³⁺ weakens instead, which may be related to the phenomenon of fluorescence quenching. It can be seen from Table 5 that when n(Eu³⁺:COOH) increases from 1:3 to 1:2, the WCA of the sample increases significantly, from 128.4° to 135.3°. And while the n(Eu³⁺:COOH) increases further, the WCA of the sample does not change much and the maximum WCA is 137.6°. In summary, compared with the effect on the hydrophobicity, the effect of the amount of Eu^{3+} on the photoluminescence of sample is more significant. Therefore, 3:1 is considered to be a more desirable $n(Eu^{3+}:COOH)$. The sample prepared under this desirable condition is analyzed through the detection methods in 2.3, and the photoluminescence illuminated by a three-purpose UV analyzer at 365 nm and WCA diagram of the sample are shown in Fig. 5b.

3.6. FT-IR spectra analysis

The structural changes in the functional groups of TOCNF and PF-540-Eu@TOCNF are characterized by infrared spectroscopy, and the results are shown in Fig. 6. It can be seen from Fig. 6 that the FT-IR spectra of TOCNF and PF-540-Eu@TOCNF have obvious differences. The FT-IR spectra of TOCNF shows a characteristic peak of –OH stretching vibration at 3335 cm⁻¹, characteristic peaks of stretching vibration of carbonyl group in carboxylate and carboxylate at 1600 cm⁻¹ and 1753 cm⁻¹, respectively (Wang et al., 2020), and an absorption peak of C—O—C stretching vibration at 1016 cm⁻¹ (Zuo et al., 2019), in which the characteristic peaks between 1600 cm⁻¹ and 1016 cm⁻¹ are mainly attributed to the stretching vibration of C—OH, C—C and the bending vibration of —OH, C—H (Le et al., 2016). While the FT- IR spectra of PF-540-Eu@TOCNF shows a significant weakening of the -OH stretching vibration peak at 3335 cm⁻¹, which suggests that the -OH in TOCNF undergoes a chemical reaction. In addition, the C-O-C stretching vibration absorption peak blue-shifts from 1016 cm^{-1} to 1050 cm^{-1} , which is mainly due to the introduction of electronwithdrawing fluorinated group to reduce the electron density of the TOCNF framework (Liu et al., 2022). Meanwhile, due to the complexation and synergy between Eu³⁺ and —COOH (Wang et al., 2020; Wang et al., 2020), the characteristic stretching vibration peak of carbonyl group in the carboxyl group red-shifts from 1753 cm⁻¹ to 1740 cm⁻¹, and the characteristic peak of EuOOC appears at 895 cm⁻¹ and 418 cm^{-1} . The characteristic peaks in the range of 1050–1600 cm^{-1} are attributed to the stretching vibration of CF₂ and CF₃ (Gao et al., 2020), which partially overlap with the characteristic peaks of TOCNF. The emerging characteristic peaks in the range of 564–845 cm^{-1} are mainly attributed to the stretching vibration of Si-C and Si-O-C (Jiang et al., 2021). The above results indicate that Eu^{3+} successfully complexes on the free carboxyl groups of TOCNF while PFOTMS and KH540 successfully modify the hydroxyl groups of TOCNF.

3.7. EDS and XPS analysis

The chemical element composition of the sample is characterized by EDS and XPS, and the results are shown in Fig. 7. The EDS spectrum (Fig. 7a) shows characteristic peaks of C, N, F, Si, and Eu, and the weight %, atomic% of the elements, which indicates that the prepared sample is mainly composed of C, N, F, Si, Eu. The XPS spectra of TOCNF and PF-540-Eu@TOCNF (Fig. 7b) shows that PF-540-Eu@TOCNF has emerging characteristic peaks of Eu3d3, Eu3d5, F1s, Si2s, and Si2p at the binding energies of 1165ev, 1135ev, 688ev, 154ev, and 103ev, respectively. Fig. 7c, d, e, and f show the high-resolution XPS spectra of Eu3d, C1s, Si2p, and O1s, respectively. The five characteristic peaks at 292.8ev, 290.6ev, 289.3ev, 285.2ev, 284.2ev in Fig. 7d are attributed to CF₃, CF₂, C=O, C-O, C-C/C-Si/C-H (Piłkowski et al., 2021; Chen et al., 2021). The two characteristic peaks at 102.7ev, 102.0ev in Fig. 7e are attributed to Si-O, Si-C (Liu et al., 2022). The three characteristic peaks at 533ev, 531ev in Fig. 7f are attributed to C-O/C-O-C,



Fig. 9. SEM images of TOCNF (a) and PF-540-Eu@TOCNF (b), TEM images of TOCNF (c/d) and PF-540-Eu@TOCNF (e/f).

C=O/Si-O, EuOOC (Wang et al., 2020). The above results further indicates that Eu^{3+} successfully complexes on the site provided by the free carboxyl group of TOCNF, while PFOTMS and KH540 also successfully modify the hydroxyl groups of TOCNF.

3.8. XRD analysis

The crystal structure changes of TOCNF and PF-540-Eu@TOCNF are characterized by an X-ray diffractometer and the results are shown in Fig. 8. It can be seen from Fig. 8 that TOCNF has characteristic diffraction peaks at $2\theta = 15.26^{\circ}$ (crystalline plane 110) and 22.63°

(crystalline plane 200) (Feng and Hsieh, 2016; Zhou et al., 2023). PF-540-Eu@TOCNF has a new characteristic diffraction peak at $2\theta = 7.25^{\circ}$, which is the characteristic peak of EuOOC (Wang et al., 2020). While the characteristic diffraction peaks at $2\theta = 15.26^{\circ}$ and 22.63° have a certain degree of weakening, which is mainly due to the in situ growth of Eu³⁺ on the carboxyl groups of TOCNF and the cross-linking reaction of PFOTMS and KH540 with TOCNF.

3.9. SEM and TEM analysis

The surface microscopic morphology of TOCNF and PF-540-



Fig. 10. TG (a) and DTG (b) of PF-540-Eu@TOCNF and TOCNF.

Eu@TOCNF is characterized by scanning electron microscopy, and the results are shown in Fig. 9a/b. The SEM image (Fig. 9a) of TOCNF shows a flat and smooth surface, while the SEM image (Fig. 9b) of PF-540-Eu@TOCNF shows a large number of uniformly distributed nanoparticles (Eu), forming a rough surface with micro-nano structure, and meanwhile, due to the low surface energy modification of TOCNF by PFOTMS and KH540, which both ensure good hydrophobicity of PF-540-Eu@TOCNF. The ultrastructure of TOCNF and PF-540-Eu@TOCNF is further characterized by transmission electron microscopy, and the results are shown in Fig. 9c/d, e/f. The TEM images (Fig. 9c/d) of TOCNF are still smooth and flat. The TEM image (Fig. 9e) of PF-540-Eu@TOCNF shows a large number of uniform nanoparticles, and Fig. 9f shows obvious lattice fringes with a crystal plane spacing of 0.313-0.315 nm, which is 110 crystal plane of Eu (JCPDS:02-0501). The above results show that it is precisely because of the site-complexation effect between Eu3+ and carboxyl groups on TOCNF that the agglomeration phenomenon of physical doping can be effectively avoided to obtain PF-540-Eu@TOCNF film with uniform Eu loading on the surface.

3.10. TG analysis

The thermal stability of TOCNF and PF-540-Eu@TOCNF is characterized by a thermogravimetric analyzer, and the results are shown in Fig. 10. As can be seen from the TG curves (Fig. 10 a), the thermal decomposition process of PF-540-Eu@TOCN and TOCNF is divided into initial thermal decomposition, rapid thermal decomposition and slow thermal decomposition. The initial rapid thermal decomposition temperature and residual rate of PF-540-Eu@TOCN are higher than that of TOCNF. DTG curves (Fig. 10b) shows that there are two weight loss peaks of TOCNF, corresponding to the maximum weight loss rate temperatures of 246 °C and 315 °C, respectively, while PF-540-Eu@TOCNF has three weight loss peaks, corresponding to the maximum weight loss rate temperatures of 305 °C, 393 °C, and 490 °C, respectively. The maximum weight loss rate temperatures of PF-540-Eu@TOCNF increase significantly, and there was still a rapid thermal decomposition process after 450 °C. These results above indicate that the thermal stability of PF-540-Eu@TOCNF is higher than that of TOCNF.

4. Conclusion

In summary, a kind of novel hydrophobic and photoluminescent cellulose nanofibril films were successfully fabricated by a simple solvothermal method using TOCNF as the substrate, EuCl₃·6H₂O, PFOTMS

and KH540 as the functional reagents, and ethanol–water as the solvent. The effects of reaction time, reaction temperature, Vol.% C_2H_5OH , solvents dosage, and $n(Eu^{3+}:COOH)$ on the photoluminescence and hydrophobicity of materials were studied, and the more desirable experimental conditions were finally determined to be as follows, reaction time (3 h + 4 h), reaction temperature (80 °C), Vol.% C_2H_5OH (30 %), solvents dosage (60 mL), and $n(Eu^{3+}:COOH) = 3:1$. The materials prepared in the work have excellent photoluminescence and hydrophobicity (WCA 137.6°), and also have higher thermal stability. Taking advantage of the excellent properties of the materials, we can develop more high-tech technologies such as biological imaging, anticounterfeiting and sensing detection that are applicable to low-temperature and humid environments, which will be of great significance.

Declaration of competing interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

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G. Liu et al.

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