

King Saud University

Arabian Journal of Chemistry

www.ksu.edu.sa



ORIGINAL ARTICLE

Quartzite an efficient adsorbent for the removal of anionic and cationic dyes from aqueous solutions



Shah Hussain^{a,b,*}, Noor ul Amin^a, Shahid Ali Khan^c

^a Department of Chemistry, Abdul Wali Khan University, Mardan 23200, Pakistan

^b Department of Chemistry Govt. Postgraduate College, Nowshera 24100, Khyber-Pakhtunkhwa, Pakistan

^c Department of Chemistry, University of Swabi, Anbar 23561, Khyber Pakhtunkhwa, Pakistan

Received 20 July 2019; accepted 5 November 2019 Available online 21 November 2019

KEYWORDS

Adsorption; Quartzite; Congo red; Malachite green **Abstract** Quartzite obtained from local source was investigated for the removal of anionic dye congo red (CR) and cationic dye malachite green (MG) as an adsorbent from aqueous solution in batch experiment. The adsorption process was studied as a function of dye concentration, contact time, pH and temperature. Adsorption process was described well by Langmuir and Freundlich isotherms. The adsorption capacity remained 666.7 mg/g for CR dye and 348.125 mg/g for MG dye. Data was analyzed thermodynamically, ΔH^0 and ΔG^0 values proved that adsorption of CR and MG is an endothermic and spontaneous process. Adsorption data fitted best in the pseudo-first order kinetic model. The adsorption data proved that quartzite exhibits the best adsorption capacity and can be utilized for the removal of anionic and cationic dyes.

© 2019 The Author(s). Published by Elsevier B.V. on behalf of King Saud University. This is an open access article under the CC BY-NC-ND license (http://creativecommons.org/licenses/by-nc-nd/4.0/).

1. Introduction

Effluents having unspent dyes are released into the water bodies from industries like textile, leather, printing, plastics and food. Due to complex structures, higher stability they are a source of serious environmental concern (Zhang et al., 2014). The ever increasing demand of the textile products and the economic boom associated with it has led to the development of the textile industry (Zou et al., 2019).

* Corresponding author at: Department of Chemistry, Abdul Wali Khan University, Mardan 23200, Pakistan.

E-mail address: shahhussain129@gmail.com (S. Hussain). Peer review under responsibility of King Saud University.



Globally textile industry is one of the major polluter. About 72 toxic chemicals are released into the water supplies by textile dyeing process. The presence of even a smaller amount of the dye in water makes it esthetically displeasing (Valli Nachiyar et al., 2014). The aquatic flora and fauna are badly effected by the presence of these dyes (Liang et al., 2018) as they are responsible for obstructing the penetration of sunlight and high chemical oxygen demand(COD) (Ganesan et al., 2019). Not only to the aquatic flora and fauna but rather the entire natural ecosystem is badly affected by the persistent release of these hazardous pollutants into the environment (Khan et al., 2019). In azo dyes aromatic amines are used as intermediates they are notorious for damaging DNA and proteins (Brüschweiler and Merlot, 2017).

The removal of dyes and their products from the industrial wastewaters is a daunting challenge because of their carcinogenicity, mutagenicity and toxicity (Rocha et al., 2017, Atun et al., 2019). Various techniques have been used for the removal of the unwanted dyes from the contaminated waters such as decolorization of the industrial effluents by micro-organisms (Costa et al., 2018), electric coagulation

https://doi.org/10.1016/j.arabjc.2019.11.001

1878-5352 © 2019 The Author(s). Published by Elsevier B.V. on behalf of King Saud University. This is an open access article under the CC BY-NC-ND license (http://creativecommons.org/licenses/by-nc-nd/4.0/).

(Núñez et al., 2019), catalytic ozonation (Ghuge and Saroha, 2018). Flocculation followed by ultrafiltration has also been used to minimize the toxic effect of the dyes in waters (Beluci et al., 2019). Cellulose ampholytes prepared from carboxymethyl cellulose have been used through flocculants for the removal of dyes(Kono and Kusumoto, 2015). Due to convenience and effectiveness adsorption technique has been found as the best one (Hassan and Carr, 2018) so far various substances have been used as adsorbents in this technique. Variety of materials have been used as adsorbents with higher uptake ability like SBA-15/ graphene oxide nanocomposites, functionalized SBA-15 (Mirabi et al., 2017c, Sadeghi et al., 2019) and ceramic membrane (Ahmad et al., 2019) for the adsorption purpose. Materials with enhanced porosity and higher surface area like multi wall carbon nanotubes (Mirabi et al., 2017a), and SBA-15/Diphenyl Carbazon/SDS Nanocomposite (Mirabi et al., 2017b) have shown excellent uptake ability. Synthesized starch coated magnetic nanoparticles and polymeric nanocomposites have been used for the removal of the unspent dves from the industrial effluents (Stan et al., 2019) and aqueous solutions (Binaeian et al., 2018). Acid modified zeolites have also proved their worth as useful adsorbents (Adinehvand et al., 2016; Shokrolahzadeh Tehrani et al., 2017). Biosorbent materials as promising adsorbents have been used for the removal of dyes from the industrial effluents (Deniz, 2019). Polyaniline/Fe₃O₄ magnetic nanoparticles have also proved their worth in the removal of textile dye from industrial waste waters (Tayebi et al., 2016).

Keeping in consideration the high cost of various costly adsorbents which are used for the adsorption of the unspent textile dyes in the textile industrial effluents the objective set for this study is the development of an efficient, low cost, locally and abundantly available adsorbent for the adsorption of anionic as well as cationic textile dyes especially in the third world countries where the textile industry remains the back bone of economy and the environment is persistently polluted with the unspent dyes in the form of industrial effluents and it remains unnoticed due to high cost of remedial measures.

2. Materials and methods

2.1. Materials

Quartzite samples obtained from a selected location were thoroughly washed with distilled water and dried in an oven. Quartzite samples were crushed to powder and sieved through a 200 µm screen and dried overnight in a vacuum oven to reach a constant weight. The pore size, diameter and volume of the screened quartzite was determined by using NOVA 2200e model. Usign cubix XRF spectrometer (PW2300, Netherland) sample composition was determined. Scanning Electron Microscopy (SEM) (JSM-5910-JEOL JAPAN) was used to determine the surface morphology.

Specific surface area and porosity was determined using model NOVA 2200, crystallinity was determined by XRD diffractometer (Rigaku Japan XRD). FTIR spectra was recorded in the range 4000–400 cm⁻¹ using model (Shimadzu IR Prestige-21). From a registered dealer procured analytical grade anionic dye Congo red (Sigma Aldrich No. S241294) and Analytical grade cationic dye Malachite green (Merck No. B581740). The concentrations of the dye solutions ranged from 6.10^{-4} mol.dm⁻³ to 10^{-3} mol.dm⁻³.

2.2. Batch adsorption study

Batch experiments were carried out for the adsorption of congo red and malachite green dyes on quartzite. 50 ml solution of each dye of 10^{-3} mol.dm⁻³ concentration was inter-

acted with 0.2 g of adsorbent in separate stoppered flasks and were shaken in a temperature controlled digital shaking bath. Using a UV-visible spectrophotometer the residual concentration of congo red was determined at $\lambda_{max} = 490$ nm and for malachite green at $\lambda_{max} = 620$ nm. The amount of each dye adsorbed in mg/g in their equilibrium time was calculated by using Eq. (1) (Dali Youcef et al., 2019).

$$qe = \frac{(\text{Co} - \text{Ce})V}{W} \tag{1}$$

where qe is the amount adsorbed in mg/g, Co is the initial concentration, Ce is the equilibrium concentration, V is the volume of the solution and W is the amount of adsorbent in grams. The percent removal of the dyes was calculated by the formula,

$$\% \text{removal} = \frac{(\text{Co} - \text{Ce}) \times 100}{\text{Co}}$$
(2)

The effect of the contact time was determined by varying the time from 0 to 180 min. The equilibrium time recorded for congo red remained 60 min and for malachite green remained 90 min. The optimized pH for congo red was 4.0 and for malachite green was 6.0. pH of the solution was adjusted using HCl (0.1 mol/L) and NaOH (0.1 mol/L) solutions and monitored with pre calibrated Hanna HI-8418 model pH meter The effect of the dye concentration was studied by ranging the concentration between 6×10^{-4} mol/L to 10^{-3} mol/L. The effect of temperature on adsorption process was studied at 10 °C, 20 °C, 30 °C, 40 °C, 50 °C and 60 °C.

3. Results and discussion

3.1. Characterization

By means of vacuum pump the degassing of the sample was carried out specific surface area was determined by means of Brunauer-Emmett-Teller (BET) method(Fischer and Gaupp, 2004), surface analysis is given in Table 1.

The surface analysis, pore size and pore diameter were determined through N_2 adsorption-desorption technique. The reason for the high adsorption capacity of the quartzite is due to their large surface area 16.221 m²/g, small pore volume 0.006 cm³/g and small pore radius 14.47 0A. All these parameters signify the strongest adsorption capability of quartzite as indicate in Table 1.

The XRF studies shows that the main chemical compound in quartzite are silicon dioxide (SiO₂), aluminum oxide (Al₂O₃), iron oxide (Fe₂O₃), calcium oxide (CaO), magnesium oxide (MgO), potassium oxide (K₂O) in different concentrations as given in Table 2.

The XRD pattern (Deng et al., 2017) has been given Fig. 1 (a) from $2^{\circ}-80^{\circ}$ range of 2θ (degree) diffraction angle was used in this diffractometry. prominent peaks have been observed for quartz, carbonate and calcite.

 Table 1
 Quartzite Surface area analysis.

Parameters	Values
Surface area	16.331 m ² /g
Pore volume	0.006 cm ³ /g
Pore radius	14.473 A ⁰

Table 2Qua	rtzite composition.
Composition	Percentage (%)
SiO ₂	36.98
Al_2O_3	9.72
Fe ₂ O ₃	3.03
CaO	13.83
MgO	9.92
K ₂ O	4.69
Na ₂ O	0.14
SO ₃	0.01

FTIR spectrum for quartzite was recorded in the range $400-4000 \text{ cm}^{-1}$. Before and after the adsorption of Congo red and malachite green dyes different functional groups were analyzed. The change in the structure of the adsorbent was measured before and after the adsorption of congo red and malachite green dyes. Peaks observed at 1435, 1006, 879 and 728 cm⁻¹ are due to C=C, C=O stretching vibrations. The intensity of the peaks after the adsorption of the dyes has considerably reduced showing the adsorption of the dyes onto the adsorbent surface. Nonetheless peaks appeared at approximately the same absorption, showing that the dyes molecules are interlocked in the adsorbent surface due to its high porosity.

Surface morphology of quartzite was studied using field emission scanning electron microscopy shown in Fig. 2. The subtle difference before and after the adsorption in the images have been highlighted with red circles inside the images. SEM micrographs before adsorption shows voids of porosity. The presence of pores before adsorption Fig. 2(a) and their filling after the adsorption of congo red dye Fig. 2(b) and malachite green Fig. 2(c). The change in the surface morphology of quartzite after the adsorption is easily observable confirming the adsorption of these dyes on the surface of quartzite.

3.2. Effect of contact time and temperature

Effect of the contact time of the congo red and malachite green dyes shown in Fig. 3. For both of the dyes the initial uptake is very fast and then gradually tapers off toward the equilibrium achievement. The faster uptake in the initial time is due to the availability of large number of vacant sites and higher adsorbate molecules concentration. The slower rate of adsorption with time is attributed to the saturation of the adsorbent sites and slight decrease in the solute concentration. The equilibrium contact time remained 60 min for congo red and 90 min for malachite green dye. Adsorption of congo red and malachite green dyes on quartzite was studied at six different temperatures from 10 °C to 60 °C shown in Fig. 3(a) and (b). With increase in temperature the uptake of the dyes by the adsorbent increases. The higher uptake at elevated temperatures is attributed to the faster mobility and rapid penetration of the adsorbate molecules into the pores of the adsorbent. The removal remained 95.72% for congo red dye and 95.46% for malachite green dye as shown in Fig. 3(e).

3.3. Effect of dye concentration

With increase in the dye concentration the uptake of dye by the adsorbent increased as shown in Fig. 3(c) for congo red dye and in Fig. 3(d) for malachite green dye. The uptake of the congo red onto the surface of quartzite increased from 406.155 mg/g to 666.7 mg/g with the increase of concentration from 6×10^{-4} mol. L⁻¹ to 10^{-3} mol. L⁻¹. Malachite green dye adsorption increased from 218.58 mg/g to 348.125 mg/g with the increase of dye concentration from 6×10^{-4} mol. L⁻¹ to 10^{-3} mol. L⁻¹. The dosage of adsorbent remained fixed in all the cases. The enhanced uptake by the adsorbent is attributed to the higher gradient of concentration between the adsorbate molecules and the pores of the adsorbent.

3.4. Adsorption isotherms

Adsorption isotherm explains at constant temperature the release of molecules from aqueous phase to the solid phase (Limousin et al., 2007). In this study two important adsorption isotherms Langmuir (Langmuir, 1917) and Freundlich (Krishna Murthy et al., 2019) were tested by the adsorption data. According to Langmuir isotherm homogenous adsorption occurs only at specific sites of the adsorbent surface (Gimbert et al., 2008). Langmuir equation is given by



Fig. 1 XRD pattern of quartzite (a) FTIRS of quartzite before adsorption, after adsorption of conog red and malachite green dye.





Fig. 2 FESEM images of quartzite before adsorption (a) quartzite after congo red dye adsorption (b) quartzite after malachite green dye adsorption (c).

$$\frac{Ce}{qt} = \frac{1}{\mathrm{K1Xm}} + Ce/Xm \tag{3}$$

Ce is the equilibrium concentration in mol.L⁻¹ qt is the amount adsorbed in mol.g⁻¹ in time "t" Xm represents monolayer adsorption capacity in mol.g⁻¹, K1 is the Langmuir constant representing the binding energy constant is determined from the intercept of the Ce/qt plot vs Ce.

The plot of Ce/qt vs Ce gives straight lines both for congo red dye adsorption on quartzite as shown in Fig. 4(a) and for malachite green dye adsorption on quartzite shown in Fig. 4 (b). The straight lines obtained shows the favorability of the adsorption process in both the cases. Values of Xm and K1 obtained for both dyes at different temperatures as shown in Tables 3 and 4 shows that adsorption of both dyes is in agreement with Langmuir isotherm model

Like Langmuir model adsorption process is also described well by the Freundlich model (Adinehvand et al., 2016). For liquid phase adsorption on surface with heterogeneous energy distribution the Freundlich isotherm is applied, it is represented by the equation

$$\ln\frac{x}{m} = \ln k + \frac{1}{n}\ln Ce \tag{4}$$

where x/m represents amount adsorbed per unit mass of the adsorbent, Ce is the equilibrium concentration, K (μ mol g⁻¹) and 1/n (g/dm³) are the Freundlich equation constants stand for adsorption capacity and intensity. Plot of ln x/m vs ln Ce

gives straight lines as shown in Fig. 4(b), (d). The straight lines obtained and the values of 1/n as shown in Table 5 for congo red and malachite green dyes are less than 1 shows the favorability of the adsorption process and confirms the validity of the Freundlich adsorption isotherm.

The Langmuir model described two parameters maximum adsorption and affinity constant and also considered homogeneous adsorption sites for adsorption. However, the Freundlich model also described two parameters, the non-ideality and average affinity that is heterogeneity. The benefit of using both the models for the adsorption studies is that they can be easily linearized by obtaining different parameters through simple linear regression models. The linear regression values were obtained for both the dyes by application of Langmuir and Freundlich models, R^2 value of Langmuir isotherm remained 0.977 for congo red and 0.992 for malachite green dye adsorption, while for Freundlich isotherm it remained 0.993 for congo red and 0.995 for malachite green dye adsorption. This reflects that data approximately fitted well in both models for both dyes as shown in Table 6.

3.5. Adsorption kinetics

Adsorption data was analyzed kinetically fitted best in the pseudo first order kinetic equation (Puri and Sumana, 2018) represented as

$$\log(qe - qt) = \log qe - kt/2.303$$
⁽⁵⁾



Fig. 3 Effect of temperature on adsorption of congo red on quartzite (a) on adsorption of malachite green on quartzite (b), effect of concentration on adsorption of congo red on quartzite (c), effect of concentration on adsorption of malachite green on quartzite (d) % removal of congo red and malachite green (e).

straight lines were obtained for the adsorption data of congo red and malachite green dyes as shown in Fig. 5(a) and (c). The straight lines of the plots confirm the pseudo first order nature of the adsorption process in both the cases.

The activation energy for adsorption process (Liu et al., 2018, Hasan et al., 2008) was determined by the application of the Arrhenius equation

$$\ln k = \ln A - Ea/RT \tag{6}$$

where k is the rate constant, A is the Arrhenius constant, Ea is the activation energy for the adsorption process, R is the gas constant and T is the solution temperature. Ea for adsorption process of congo red dye and malachite green dye was determined by plotting lnk vs 1/T as shown in Fig. 5(b) and (d). The Ea calculated for congo red dye adsorption was 0.6792 KJ/mol shown in Table 7. For malachite green dye adsorption, the Ea remained 1.583874 KJ/mol given in Table 7. In both the cases the Ea values indicate that the adsorption remained a physisorption process.



Fig. 4 Langmuir plot for adsorption of congo red on quartzite (a) Freundlich plot for adsorption of congo red on quartzite (b) Langmuir plot for adsorption of malachite green on quartzite (c) Freundlich plot for adsorption of malachite green on quartzite (d) Van't Hoff's plot for congo red adsorption on quartzite (e) Van't Hoff's plot for malachite green adsorption on quartzite (f).

3.6. Adsorption thermodynamics

were determined. Standard free energy changes (ΔG^0) were calculated using the equation

$$\Delta G^0 = -RTln K_1 \tag{7}$$

Various thermodynamic parameters such as ΔH^0 , ΔS^0 and ΔG^0 were determined for the adsorption of congo red and malachite green dyes on quartzite at different temperatures, 10, 20, 30, 40, 50 and 60 °C. Using the data from obtained at different temperatures various thermodynamic parameters

where R is the gas constant, T is the solution temperature and K_1 is the binding constant calculated from the equation

$$K_{1=}qe/Ce$$
 (8)

Table 5	Thermodynamic parameters for adsorption of Congo red on Quartzite.	
Values of	various parameters	

Table 2. The man demonstrate from descention of Connected and Operation

values of valious p	Jarameters						
kelvin1/T $\times 10^{-3}$	Xm (10 ⁻⁵) (mol/g)	K1(10 ⁻³) (L/mol)	ln K1	ΔH^0 (KJ/mol)	ΔS^0	ΔS^0 (KJ/mol .K)	$\Delta G^0 (KJ/mol)$
3.53 3.41 3.3 3.19 3.09 3.003	142.85 144.92 147.05 153.84 153.84 142.85	37.68 39.2 40.14 41.26 42.72 45.45	3.629129 3.668677 3.692373 3.719894 3.754667 3.816613	2.718776	39.72157	0.039722	-8.52243 -8.91964 -9.31686 -9.71407 -10.1113 -10.5085

 Table 4
 Thermodynamic parameter for the adsorption of malachite green on Quartzite.

Values of various parameters								
kelvin1/T $\times 10^{-3}$	Xm (10 $^{-5}$) (mol/g)	K1 (10 ⁻³) (L/mol)	lnK1	ΔH ⁰ (KJ/mol)	ΔS^0	ΔS^0 (KJ/mol .K)	$\Delta G^0 (KJ/mol)$	
3.53	55.2486	11.725	2.461723	13.45337	68.5805	0.068581	-5.95491	
3.41	40.8163	16.409	2.79783				-6.64072	
3.3	39.21569	18.963	2.94249				-7.32652	
3.19	41.32231	21.933	3.087992				-8.01233	
3.09	39.52569	26.415	3.273932				-8.69813	
3.003	35.58719	28.161	3.337938				-9.38394	

Table 5 Freundlich parameters f	for congo red	adsorption or	ı quartzite.
-----------------------------------------	---------------	---------------	--------------

Values of parameters				
	Values for congo re-	d dye	Values for malachite	e green dye
Temperature(K)	$1/n (g/dm^3)$	K1 $(10^{-5} mol/g)$	$1/n (g/dm^3)$	K1 (10 ⁻⁵ mol/g)
283	0.712	0.07643611	0.6292	0.06395343
293	0.7183	0.077537	0.5774	0.075417018
303	0.721	0.079714	0.5219	0.080741708
313	0.7263	0.0838605	0.5052	0.09310755
323	0.7273	0.08589754	0.4615	0.10448622
333	0.7247	0.08894829	0.4459	0.109569087

where qe is the amount of the dye adsorbed in mol. g^{-1} and Ce is the concentration in mol. L^{-1} . Van't Hoff's Eq. (9) was used to determine ΔH^0 and ΔS^0 .

$$lnK_1 = \Delta S^0 / R + \Delta H^0 / RT \tag{9}$$

Table 6 The R^2 value calculated for Langmuir and Freundlich model.

R ² values of Langmuir plots	R ² values of Freundlich plots					
For Congo	For Malachite	For Congo	For Malachite			
red dye	green dye	red dye	green dye			
adsorption	adsorption	adsorption	adsorption			
$R^2 = 0.977$	$R^2 = 0.992$	$R^2 = 0.993$	$R^2 = 0.995$			

In K₁ was plotted vs 1/T values of ΔH^0 were calculated from the slope of the plot and ΔS^0 values were determined from the intercept of the slope shown in Fig. 4(e) and (f). Values of ΔH^0 remained positive both for congo red and malachite green dyes adsorption on quartzite as shown in Tables 3 and 4 showing the endothermic nature of the adsorption process. Positive values of ΔS^0 and negative values of ΔG^0 showing the spontaneous nature of the adsorption process. Values of ΔG^0 with increasing temperature is showing greater favorability of the dyes adsorption at higher temperature.

It was concluded that the highest adsorption capacity of quartzite for CR is possibly due to the London dispersion forces as compared to MG, because the points of attachment of the CR to quartzite are more as compared to MG. The more points of attachment to the quartzite through London dispersion forces is due to more benzene rings in CR as compared to MG as shown in the pictorial representation of Fig. 6.



Fig. 5 Lagergren plot for adsorption of congo red on quartz (a) Arrhenius plot for adsorption of congo red on quartz (b) Lagergren plot for adsorption of malachite green on quartz (c) Arrhenius plot for adsorption of malachite green on quartz (d).

Table 7 Activation energy for congo red and malachite green dyes adsorption on quartzite.									
Values of Activation energy (Ea) determination for congo red and malachite green dyes adsorption on quartzite									
Congo red dye Malachite green dye									
Temperature ⁰ C	Kelvin scale	Kelvin 1/T	$kelvin1/T\times10^{-3}$	Value of k	ln k	Ea kj/mole	value of k	ln k	Ea kj/mole
10	283	0.003534	3.53	0.064714	-2.73777	0.679278	0.042145	-3.16664	1.583874
20	293	0.003413	3.41	0.065405	-2.72715		0.043527	-3.13438	
30	303	0.0033	3.3	0.066557	-2.7097		0.044448	-3.11344	
40	313	0.003195	3.19	0.067017	-2.7028		0.045139	-3.09801	
50	323	0.003096	3.09	0.067248	-2.69937		0.04606	-3.07778	
60	333	0.003003	3.003	0.067478	-2.69596		0.046751	-3.06292	

4. Conclusion

This study was carried out to assess the ability of locally, cheaply and abundantly available quartzite for the adsorption of anionic and cationic dyes. Quartzite was used for the adsorption of congo red an anionic dye and malachite green a cationic dye. Quartzite proved itself as an efficient adsorbent for both dyes, Adsorption equilibrium was achieved at 60 mins for congo red dye and 90 mins for malachite green dye. The uptake of the dyes by the adsorbent remained exceptionally good with 666.7 mg/g for congo red dye and 348.125 mg/g for malachite green dye. Adsorption process was described well by Langmuir and Freundlich isotherms. However, the Freundlich isotherm model with R^2 value 0.993 for congo red dye adsorption and R^2 value 0.995 for malachite green dye adsorption comparatively remained better.

Various thermodynamic parameters indicated that adsorption remained endothermic and spontaneous process. The research studies show that quartzite can be utilized as low cost adsorbent for both anionic and cationic dyes.



Fig. 6 Pictorial representation of the attachment of MG and CR dyes with the quartzite through London dispersion forces.

Acknowledgments

Authors are thankful to department of chemistry Abdul Wali khan university Mardan, centralized research lab university of Peshawar, Govt. Postgraduate College Nowshera for research facilitation. Thanks are paid to the department of Physics Allama Iqbal Open university Islamabad in providing help in samples characterization study.

Declaration of Competing Interest

Authors have no conflict of interest.

Funding sources

This research didn't receive any fund or grant from any public or private funding agency.

References

- Adinehvand, J., Rad, A.S., Tehrani, A.S., 2016. Acid-treated Zeolite (clinoptilolite) and its potential to zinc removal from water sample. Int. J. Environ. Sci. Technol. 13, 2705–2712.
- Ahmad, R., Guo, J., Kim, J., 2019. Structural characteristics of hazardous organic dyes and relationship between membrane fouling and organic removal efficiency in fluidized ceramic membrane reactor. J. Cleaner Prod. 232, 608–616.
- Atun, G., Ayar, N., Kurtoğlu, A.E., Ortaboy, S., 2019. A comparison of sorptive removal of anthraquinone and azo dyes using fly ash from single and binary solutions. J. Hazard. Mater. 371, 94–107.
- Beluci, N.D.C.L., Mateus, G.A.P., Miyashiro, C.S., Homem, N.C., Gomes, R.G., Fagundes-Klen, M.R., Bergamasco, R., Vieira, A. M.S., 2019. Hybrid treatment of coagulation/flocculation process followed by ultrafiltration in TIO2-modified membranes to improve the removal of reactive black 5 dye. Sci. Total Environ. 664, 222–229.
- Binaeian, E., Tayebi, H.A., Shokuhi Rad, A., Afrashteh, S., 2018. Adsorption of acid blue on synthesized polymeric nanocomposites, PPy/MCM-41 and PAni/MCM-41: Isotherm, thermodynamic and kinetic studies. J. Macromol. Sci. Part A 55 (3), 269–279.
- Brüschweiler, B.J., Merlot, C., 2017. Azo dyes in clothing textiles can be cleaved into a series of mutagenic aromatic amines which are not regulated yet. Regul. Toxicol. Pharm. 88, 214–226.
- Costa, A.F.S., Albuquerque, C.D.C., Salgueiro, A.A., Sarubbo, L.A., 2018. Color removal from industrial dyeing and laundry effluent by

microbial consortium and coagulant agents. Process Saf. Environ. Prot. 118, 203–210.

- Youcef, L.D., Belaroui, L.S., López-Galindo, A., 2019. Adsorption of a cationic methylene blue dye on an Algerian palygorskite. Applied Clay Science. 1 (179), 105145.
- Deng, L., Yuan, P., Liu, D., Annabi-Bergaya, F., Zhou, J., Chen, F., Liu, Z., 2017. Effects of microstructure of clay minerals, montmorillonite, kaolinite and halloysite, on their benzene adsorption behaviors. Appl. Clay Sci. 143, 184–191.
- Deniz, F., 2019. Bioremediation potential of waste biomaterials originating from coastal Zostera marina L. meadows for polluted aqueous media with industrial effluents. Prog. Biophys. Mol. Biol. 145, 78–84.
- Fischer, C., Gaupp, R., 2004. Multi-scale rock surface area quantification—a systematic method to evaluate the reactive surface area of rocks. Geochemistry 64, 241–256.
- Ganesan, S., Bhat, M.P., Kigga, M., Uthappa, U.T., Jung, H.-Y., Kumeria, T., Kurkuri, M.D., 2019. Amine activated diatom xerogel hybrid material for efficient removal of hazardous dye. Mater. Chem. Phys. 235, 121738.
- Ghuge, S.P., Saroha, A.K., 2018. Catalytic ozonation of dye industry effluent using mesoporous bimetallic Ru-Cu/SBA-15 catalyst. Process Saf. Environ. Prot. 118, 125–132.
- Gimbert, F., Morin-Crini, N., Renault, F., Badot, P.-M., Crini, G., 2008. Adsorption isotherm models for dye removal by cationized starch-based material in a single component system error analysis. J. Hazard. Mater. 157, 34–46.
- Hasan, M., Ahmad, A.L., Hameed, B.H., 2008. Adsorption of reactive dye onto cross-linked chitosan/oil palm ash composite beads. Chem. Eng. J. 136, 164–172.
- Hassan, M.M., Carr, C.M., 2018. A critical review on recent advancements of the removal of reactive dyes from dyehouse effluent by ion-exchange adsorbents. Chemosphere 209, 201–219.
- Khan, S., Anas, M., Malik, A., 2019. Mutagenicity and genotoxicity evaluation of textile industry wastewater using bacterial and plant bioassays. Toxicol. Rep. 6, 193–201.
- Kono, H., Kusumoto, R., 2015. Removal of anionic dyes in aqueous solution by flocculation with cellulose ampholytes. J. Water Process Eng. 7, 83–93.
- Murthy, T.K., Gowrishankar, B.S., Prabha, M.C., Kruthi, M., Krishna, R.H., 2019. Studies on batch adsorptive removal of malachite green from synthetic wastewater using acid treated coffee husk: Equilibrium, kinetics and thermodynamic studies. Microchem. J. 146, 192–201.
- Langmuir, I., 1917. The constitution and fundamental properties of solids and liquids. J. Franklin Inst. 183, 102–105.
- Liang, J., Ning, X.-A., Sun, J., Song, J., Lu, J., Cai, H., Hong, Y., 2018. Toxicity evaluation of textile dyeing effluent and its possible

relationship with chemical oxygen demand. Ecotoxicol. Environ. Saf. 166, 56–62.

- Limousin, G., Gaudet, J.P., Charlet, L., Szenknect, S., Barthès, V., Krimissa, M., 2007. Sorption isotherms: A review on physical bases, modeling and measurement. Appl. Geochem. 22, 249–275.
- Liu, N., Wang, H., Weng, C.-H., Hwang, C.-C., 2018. Adsorption characteristics of Direct Red 23 azo dye onto powdered tourmaline. Arabian J. Chem. 11, 1281–1291.
- Mirabi, A., Rad, A.S., Abdollahi, M., 2017a. Preparation of Modified MWCNT with Dithiooxamide for Preconcentration and Determination of Trace Amounts of Cobalt Ions in Food and Natural Water Samples. ChemistrySelect 2, 4439–4444.
- Mirabi, A., Rad, A.S., Divsalar, F., Karimi-Maleh, H., 2017b. Application of SBA-15/Diphenyl Carbazon/SDS nanocomposite as solid-phase extractor for simultaneous determination of Cu(II) and Zn(II) Ions. Arabian J. Sci. Eng. 43, 3547–3556.
- Mirabi, A., Rad, A.S., Khanjari, Z., Moradian, M., 2017c. Preparation of SBA-15/graphene oxide nanocomposites for preconcentration and determination of trace amounts of rutoside in blood plasma and urine. Sens. Actuat. B 253, 533–541.
- Núñez, J., Yeber, M., Cisternas, N., Thibaut, R., Medina, P., Carrasco, C., 2019. Application of electrocoagulation for the efficient pollutants removal to reuse the treated wastewater in the dyeing process of the textile industry. J. Hazard. Mater. 371, 705–711.
- Puri, C., Sumana, G., 2018. Highly effective adsorption of crystal violet dye from contaminated water using graphene oxide intercalated montmorillonite nanocomposite. Appl. Clay Sci. 166, 102–112.
- Rocha, O.P., Cesila, C.A., Christovam, E.M., Barros, S.B.D.M., Zanoni, M.V.B., de Oliveira, D.P., 2017. Ecotoxicological risk assessment of the "Acid Black 210" dye. Toxicology 376, 113–119.

- Sadeghi, M.M., Rad, A.S., Ardjmand, M., Mirabi, A., 2019. Functionalization of SBA-15 by dithiooxamide towards removal of Co (II) ions from real samples: Isotherm, thermodynamic and kinetic studies. Adv. Powder Technol. 30, 1823–1834.
- Shokrolahzadeh, A., Shokuhi Rad, A., Adinehvand, J., 2017. Modification of nano Clinoptilolite zeolite using sulfuric Acid and its application toward removal of Arsenic from water sample. J. Nanoanal. 4 (1), 48–58.
- Stan, M., Lung, I., Soran, M.-L., Opris, O., Leostean, C., Popa, A., Copaciu, F., Lazar, M.D., Kacso, I., Silipas, T.-D., Porav, A.S., 2019. Starch-coated green synthesized magnetite nanoparticles for removal of textile dye Optilan Blue from aqueous media. J. Taiwan Inst. Chem. Eng. 100, 65–73.
- Tayebi, H.A., Dalirandeh, Z., Shokuhi Rad, A., Mirabi, A., Binaeian, E., 2016. Synthesis of polyaniline/Fe3O4 magnetic nanoparticles for removal of reactive red 198 from textile waste water: kinetic, isotherm, and thermodynamic studies. Desalination Water Treat. 57 (47), 22551–22563.
- Nachiyar, C.V., Namasivayam, S.K., Kumar, R.R., Sowjanya, M., 2014. Bioremediation of textile effluent containing Mordant Black 17 by bacterial consortium CN-1. J. Water Process Eng 1 (4), 196– 200.
- Zhang, L., Zhang, H., Guo, W., Tian, Y., 2014. Removal of malachite green and crystal violet cationic dyes from aqueous solution using activated sintering process red mud. Appl. Clay Sci. 93–94, 85–93.
- Zou, H., Ning, X.-A., Wang, Y., Zhou, F., 2019. The agricultural use potential of the detoxified textile dyeing sludge by integrated Ultrasound/Fenton-like process: A comparative study. Ecotoxicol. Environ. Saf. 172, 26–32.